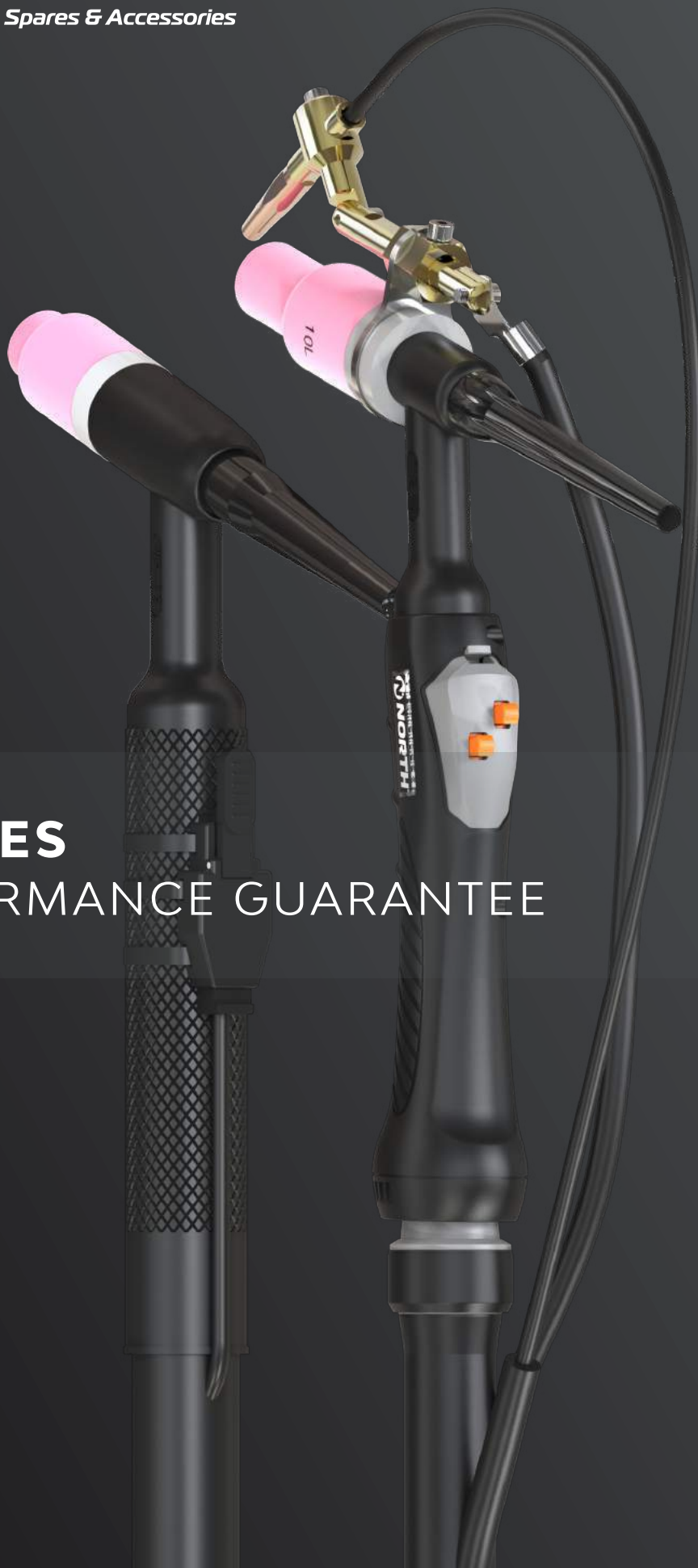




TIG TORCHES

HIGH PERFORMANCE GUARANTEE

济南诺斯
Jinan North



***Ready for action.....
whatever work throws at it***



NEW

WP RANGE

WP 9	3
WP 17	4
WP 18	5
WP 20	6
WP 24	7
WP 24W	8
WP 25	9
WP 26	10
WP 12	11

NEW

KLASIK Range KLASIK 系列氩弧焊枪

KT 9	15
KT 17	16
KTW 18	17
KTW 20	18
KT 24	19
KTW 24	20
KTW 25	21
KT 26	22
KT H 17	23
KT HW 18	24
KT H 26	25

NEW

MAGNIFIK Range M 系列热丝

MTW 35	29
MTW 45	30
MTH 17	31
MTHW 18	32
MTH 26	33

Wear Parts & Configuration

Collets /Collet Bodies /Gas Lens Bodies / Cup	35
Torch Body Options	41
Tungsten Electrodes	42
Cable and Wiring System	43
Cable Connectors	45

TIG Torch

WP



WP9 125A DC
35% 100A AC



WP17 150A DC
35% 125A AC



WP18 350A DC
100% 270A AC



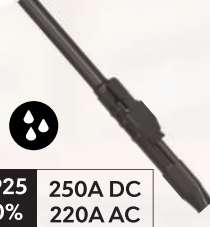
WP20 250A DC
100% 220A AC



WP24 110A DC
35% 95A AC



WP24W 180A DC
100% 120A AC



WP25 250A DC
100% 220A AC



WP26 200A DC
35% 150A AC



WP12 500A DC
100%



KT9 125A DC
35% 100A AC



KT17 150A DC
35% 125A AC



KTW18 350A DC
100% 270A AC



KTW20 250A DC
100% 220A AC



KT24 110A DC
35% 95A AC



KTW24 180A DC
100% 120A AC



KTW25 250A DC
100% 220A AC



KT26 200A DC
35% 150A AC



KTH17 150A DC
35% 125A AC



KTHW18 350A DC
100% 270A AC



KTH26 200A DC
35% 150A AC

KLASIK

TIG TORCH

Magnifik



MTH17	150A DC
35%	125A AC



MTHW18	350A DC
100%	270A AC



MTH26	200A DC
35%	150A AC

WP Range



易损件与国际标准一致。

Consumables compatible to the international standard.



有标准枪头、柔性枪头或带阀门的枪头等多种选择。

Available with valve, flexible torch bodies, flexible torch bodies with valve and "Free" without button.



手柄防滑设计，可安装两种开关：

单控制和双控制开关。

Rugged design and 2 types of button, simple and double.



具有高绝缘性的橡胶电缆。

Very flexible rubber cables with a high insulation level.



可适配多种后尾接头。

Connections for all types of welding machines.



Technical Data 参数		WP 9	WP 17	WP 18
Cooling Method 冷却方式		Air-Cooled	Air-Cooled	Water-Cooled
Rating : 额定电流 DC/AC		125A/100A	150A/125A	350A/270A
Duty Cycle: 暂载率		35%	35%	100%
Electrodes Φ : 钨棒直径		0.5-1.6mm	0.5-2.4mm	0.5-4.0mm
Order Part No.		NSA1401	NSF1401	NSR1401



WP 20	WP 24	WP 24W	WP 25	WP 26	WP 12
Water-Cooled	Air-Cooled	Water-Cooled	Water-Cooled	Air-Cooled	Water-Cooled
250A/220A	110A/95A	180A/120A	250A/220A	200A/150A	500A
100%	35%	100%	100%	35%	100%
0.5-3.2mm	0.5-2.4mm	0.5-2.4mm	0.5-3.2mm	0.5-4.0mm	1.6-6.4mm
NSU1401	NSP1401	NSY1401	NSW1401	NSK1401	NSWP1401

WP 9

额定值: 125A DC 35% 暂载率。95A AC 35% 暂载率。

Rating: 100A DC 35% duty. 95A AC 35% duty.



Model 型号					
Description 描述		Length 长度	Part Number 编号		
WP 9 Tig Torch		4m	NSA1401		
Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0012	Alumina Cup Gr.4-Φ6.4-30mm/13N08 陶瓷喷嘴		NTF0110	TIG9VF Torch Body 带阀门柔性枪头
	NTC0013*	Alumina Cup Gr.5-Φ8-30mm/13N09 陶瓷喷嘴	6	NBW0063*	Back Cap Long 长柄帽
	NTC0014	Alumina Cup Gr.6-Φ9.8-30mm/13N10 陶瓷喷嘴		NBW0064	Back Cap Medium 中柄帽
	NTC0015	Alumina Cup Gr.7-Φ11.2-30mm/13N11 陶瓷喷嘴		NBW0065	Back Cap Short 短柄帽
	NTC0016	Alumina Cup Gr.8-Φ12.7-30mm/13N12 陶瓷喷嘴	7	K01*	Trigger 扳机
	NTC0017	Alumina Cup Gr.10-Φ15.7-30mm/13N13 陶瓷喷嘴	8	NTP0004	Handle 手柄
	NTC0096	Alumina Cup Gr.4L-Φ6.5-48mm/796F71 陶瓷喷嘴	9	NTH0046-4*	TIG9 Cable Assembly 4m Long 电缆总成 4m
	NTC0097	Alumina Cup Gr.5L-Φ8-48mm/796F72 陶瓷喷嘴	10	NAU6026	M16X1.5 Power Connector 气电接头
	NTC0098	Alumina Cup Gr.6L-Φ9.5-48mm/796F73 陶瓷喷嘴		NAU3031*	M12X1 Power Connector 气电接头
	NTC0101	Alumina Cup Gr.4XL-Φ6.5-63mm/796F75 陶瓷喷嘴	11	NBW0350*	Power Adaptor Handle 快插把套
	NTC0102	Alumina Cup Gr.5XL-Φ8-63mm/796F76 陶瓷喷嘴	12	NX2016*	25 mm² Power Adaptor 25mm² 快插接头
	NTC0103	Alumina Cup Gr.4XXL-Φ6.5-89mm/796F79 陶瓷喷嘴	13	NEA0326*	1/8G Connector 快插拐角
2	NTE0003-05	Collet Body Φ0.5-21mm/13N25 钨极夹座	14	QGJTM16X1.5	M16X1.5 Gas Connector 气管接头
	NTE0003-10	Collet Body Φ1.0-21mm/13N26 钨极夹座		QGJT1/4G	1/4G Gas Connector 气管接头
	NTE0003-16*	Collet Body Φ1.6-21mm/13N27 钨极夹座		QGJTM10X1*	M10X1 Gas Connector 气管接头
3	NTD0003-05	Collet Φ0.5-25mm/13N20 钨极夹	15	NBX0480	2 Pin Connector 2 芯插头
	NTD0003-10	Collet Φ1.0-25mm/13N21 钨极夹			
	NTD0003-16*	Collet Φ1.6-25mm/13N22 钨极夹			
4	NTQ0001*	Gasket 绝缘环			
5	NTF009*	TIG9 Torch Body 枪头			
	NTF0010	TIG9F Torch Body 柔性枪头			
	NTF0109	TIG9V Torch Body 带阀门枪头			

* Denotes Standard Build 表示标准配置, 选配件须注明编号

WP 17

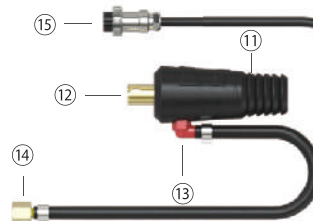
额定值: 150A DC 35% 暂载率。125A AC 35% 暂载率。

Rating: 150A DC 35% duty. 125A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
WP 17 Tig Torch	4m	NSF1401

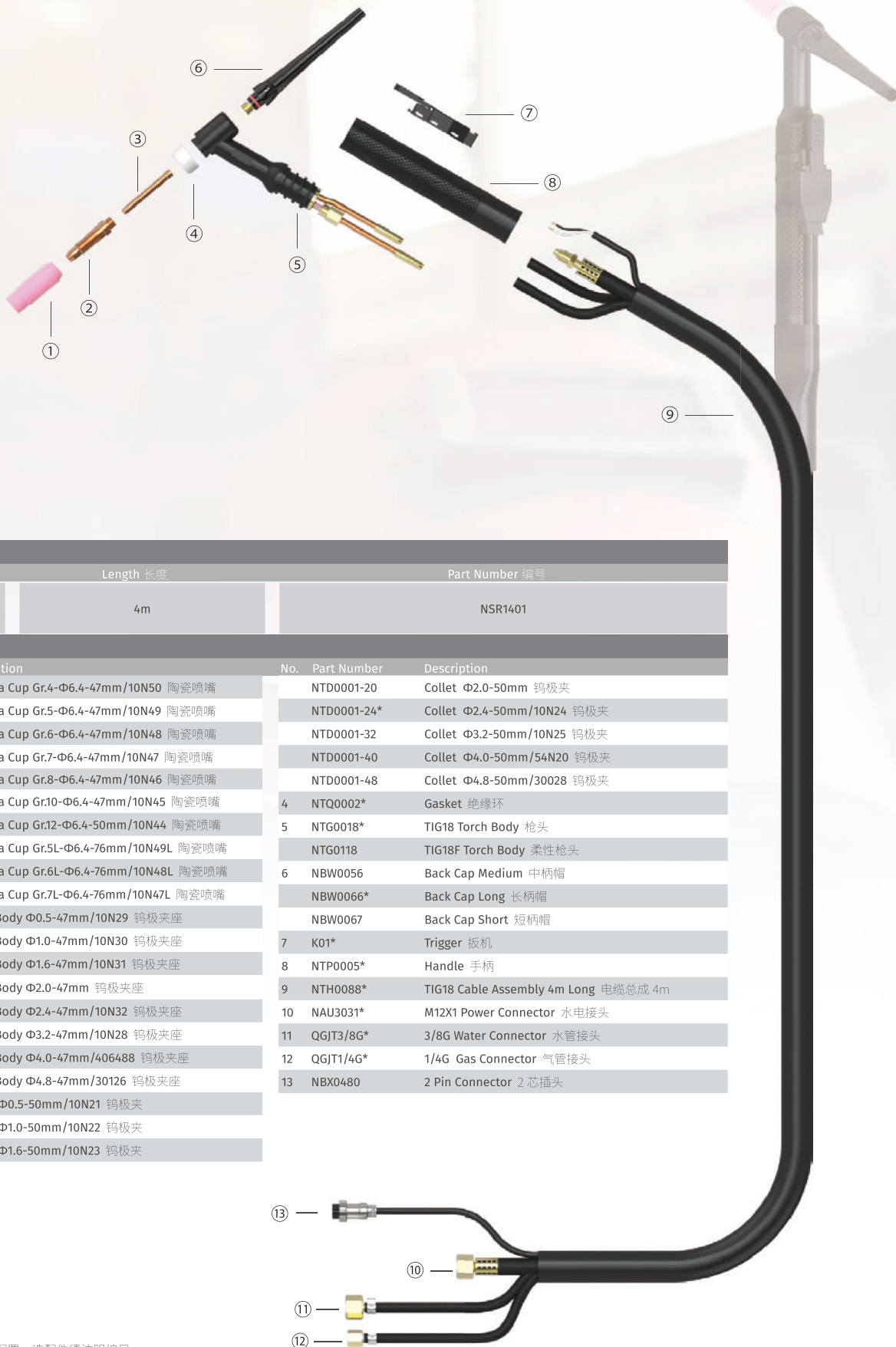
Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴		NTF0118	TIG17VF Torch Body 带阀门柔性枪头
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴	6	NBW0056	Back Cap Medium 中柄帽
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴		NBW0066*	Back Cap Long 长柄帽
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴		NBW0067	Back Cap Short 短柄帽
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴	7	K01*	Trigger 扳机
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴	8	NTP0004	Handle 手柄
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴	9	NTH0066*	TIG17 Cable Assembly 4m Long 电缆总成 4m
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴	10	NAU6026	M16X1.5 Power Connector 气电接头
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴		NAU3031*	M12X1 Power Connector 气电接头
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴		NAU3024	3/8-24UNF Bolt 气电螺栓
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座	11	NBW0351*	Power Adaptor Handle 快插把套
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座	12	NX2079*	50 mm ² Power Adaptor 50mm ² 快插接头
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座	13	NEA0326*	1/8G Connector 快插拐角
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座	14	QGJTM16X1.5	M16X1.5 Gas Connection 气管接头
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座		QGJT1/4G	1/4G Gas Connection 气管接头
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹		QGJTM10X1*	M10X1 Gas Connection 气管接头
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	15	NBX0480	2 Pin connector 2 芯插头
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹			
	NTD0001-20	Collet Φ2.0-50mm 钨极夹			
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹			
4	NTQ0002*	Gasket 绝缘环			
5	NTF0017*	TIG17 Torch Body 枪头			
	NTF0022	TIG17F Torch Body 柔性枪头			
	NTF0117	TIG17V Torch Body 带阀门枪头			



* Denotes Standard Build 表示标准配置，选配件须注明编号

WP 18

额定值：350A DC 100% 暂载率。270A AC 100% 暂载率。
Rating: 350A DC 100% duty. 270A AC 100% duty.



Model 型号

Description 描述

Length 长度

Part Number 编号

WP 18
Tig Torch

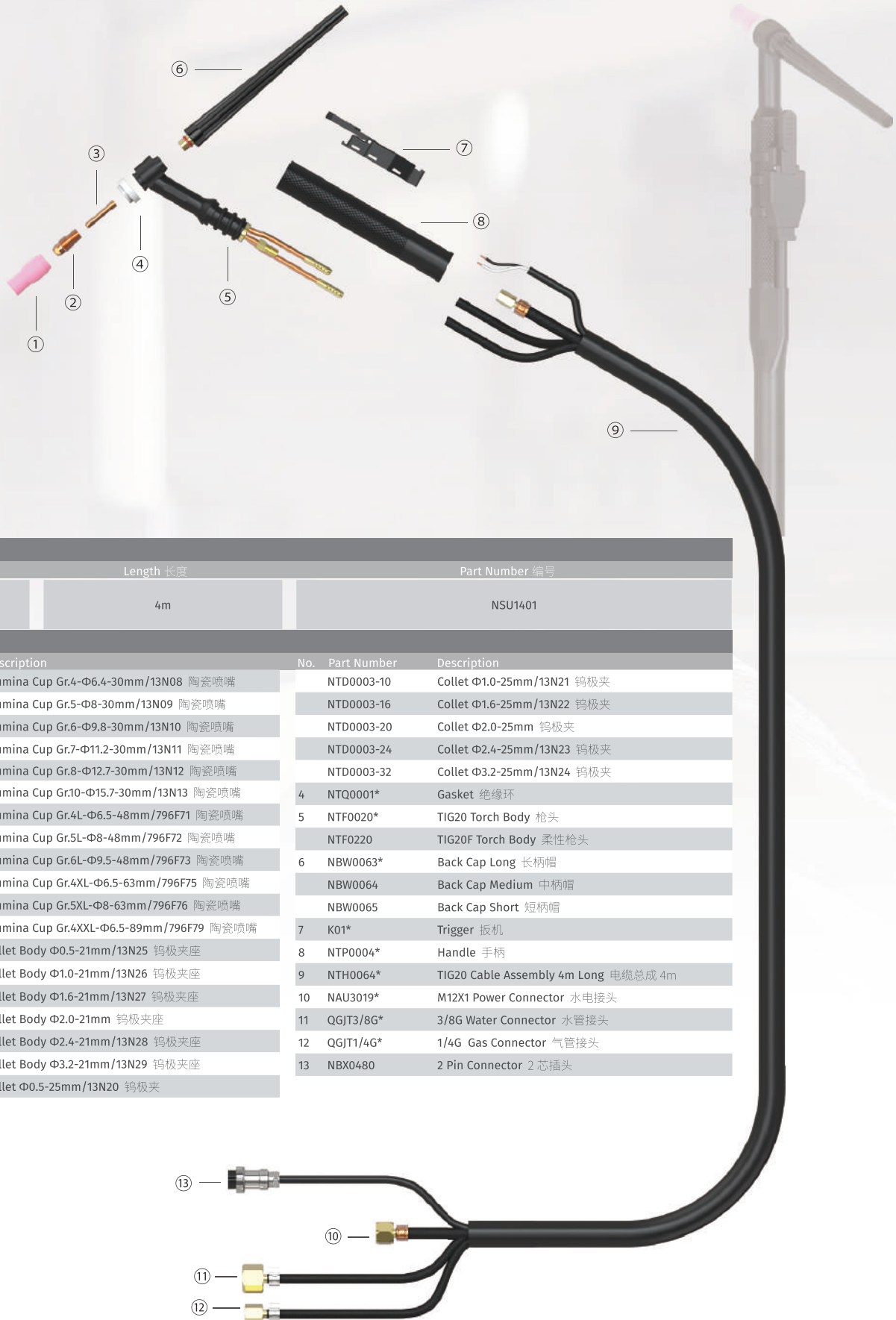
4m

NSR1401

Components

No.	Part Number	Description	No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴		NTD0001-20	Collet Φ2.0-50mm 钨极夹
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴		NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴		NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴		NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴		NTD0001-48	Collet Φ4.8-50mm/30028 钨极夹
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴	4	NTQ0002*	Gasket 绝缘环
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴	5	NTG0018*	TIG18 Torch Body 枪头
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴		NTG0118	TIG18F Torch Body 柔性枪头
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴	6	NBW0056	Back Cap Medium 中柄帽
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴		NBW0066*	Back Cap Long 长柄帽
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座		NBW0067	Back Cap Short 短柄帽
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座	7	K01*	Trigger 扳机
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座	8	NTP0005*	Handle 手柄
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座	9	NTH0088*	TIG18 Cable Assembly 4m Long 电缆总成 4m
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座	10	NAU3031*	M12X1 Power Connector 水电接头
	NTE0001-32	Collet Body Φ3.2-47mm/10N28 钨极夹座	11	QGJT3/8G*	3/8G Water Connector 水管接头
	NTE0001-40	Collet Body Φ4.0-47mm/406488 钨极夹座	12	QGJT1/4G*	1/4G Gas Connector 气管接头
	NTE0001-48	Collet Body Φ4.8-47mm/30126 钨极夹座	13	NBX0480	2 Pin Connector 2 芯插头
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹			
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹			
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹			

* Denotes Standard Build 表示标准配置，选配件须注明编号



JINAN NORTH WELDING & CUTTING TOOLS CO LTD

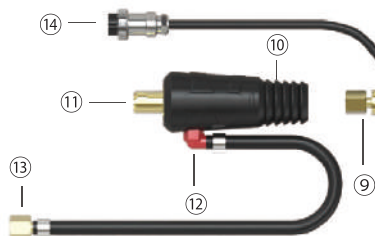
WP 24

额定值：110A DC 35% 暂载率。95A AC 35% 暂载率。
Rating: 110A DC 35% duty. 95A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
WP 24 Tig Torch	4m	NSP1401

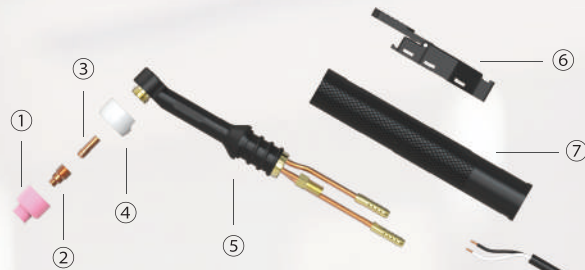
Components		
No.	Part Number	Description
1	NTC0021	Alumina Cup Gr.3-Φ4-16mm/53N23 陶瓷喷嘴
	NTC0022*	Alumina Cup Gr.4-Φ6.4-16.5mm/53N24 陶瓷喷嘴
	NTC0023	Alumina Cup Gr.5-Φ8-15.6mm/53N25 陶瓷喷嘴
	NTC0024	Alumina Cup Gr.6-Φ9.8-15.6mm/53N27 陶瓷喷嘴
	NTC0027	Alumina Cup Gr.4-Φ6.4-29mm/53N28 陶瓷喷嘴
	NTC0028	Alumina Cup Gr.6-Φ9.8-29mm/53N26 陶瓷喷嘴
2	NTE0004-05	Collet Body Φ0.5-12mm/53N17 钨极夹座
	NTE0004-10	Collet Body Φ1.0-12mm/53N18 钨极夹座
	NTE0004-16*	Collet Body Φ1.6-12mm/53N19 钨极夹座
	NTE0004-24	Collet Body Φ2.4-12mm/24CB332 钨极夹座
3	NTD0004-05	Collet Φ0.5-14mm/53N15 钨极夹
	NTD0004-10	Collet Φ1.0-14mm/53N16 钨极夹
	NTD0004-16*	Collet Φ1.6-14mm/53N14 钨极夹
	NTD0004-24	Collet Φ2.4-14mm/24CB332 钨极夹
4	NTQ0004*	Gasket 绝缘环
5	NTF0024*	TIG24 Torch Body 枪头
	NTF0224	TIG24F Torch Body 钨极夹
6	K01*	Trigger 扳机
7	NTP0004*	Handle 手柄
8	NTH0064-A*	Cable Assembly 4m Long 电缆总成 4m
9	NAU3031*	M12X1 Power Connector 气电接头
10	NBW0351*	Power Adaptor Handle 快插把套
11	NX2079*	50 mm ² Power Adaptor 50mm ² 快插接头
12	NEA0326*	1/8G Connector 快插拐角
13	QGJTM10X1*	M10X1 Gas Connector 气管接头
14	NBX0480	2 Pin Connector 2 芯插头



* Denotes Standard Build 表示标准配置，选配件须注明编号

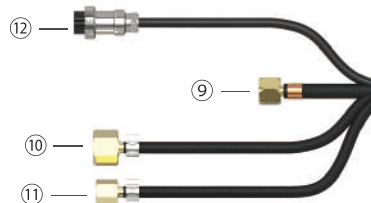
WP 24W

额定值：180A DC 100% 暂载率。120A AC 100% 暂载率。
Rating: 180A DC 100% duty, 120A AC 100% duty.



⑧

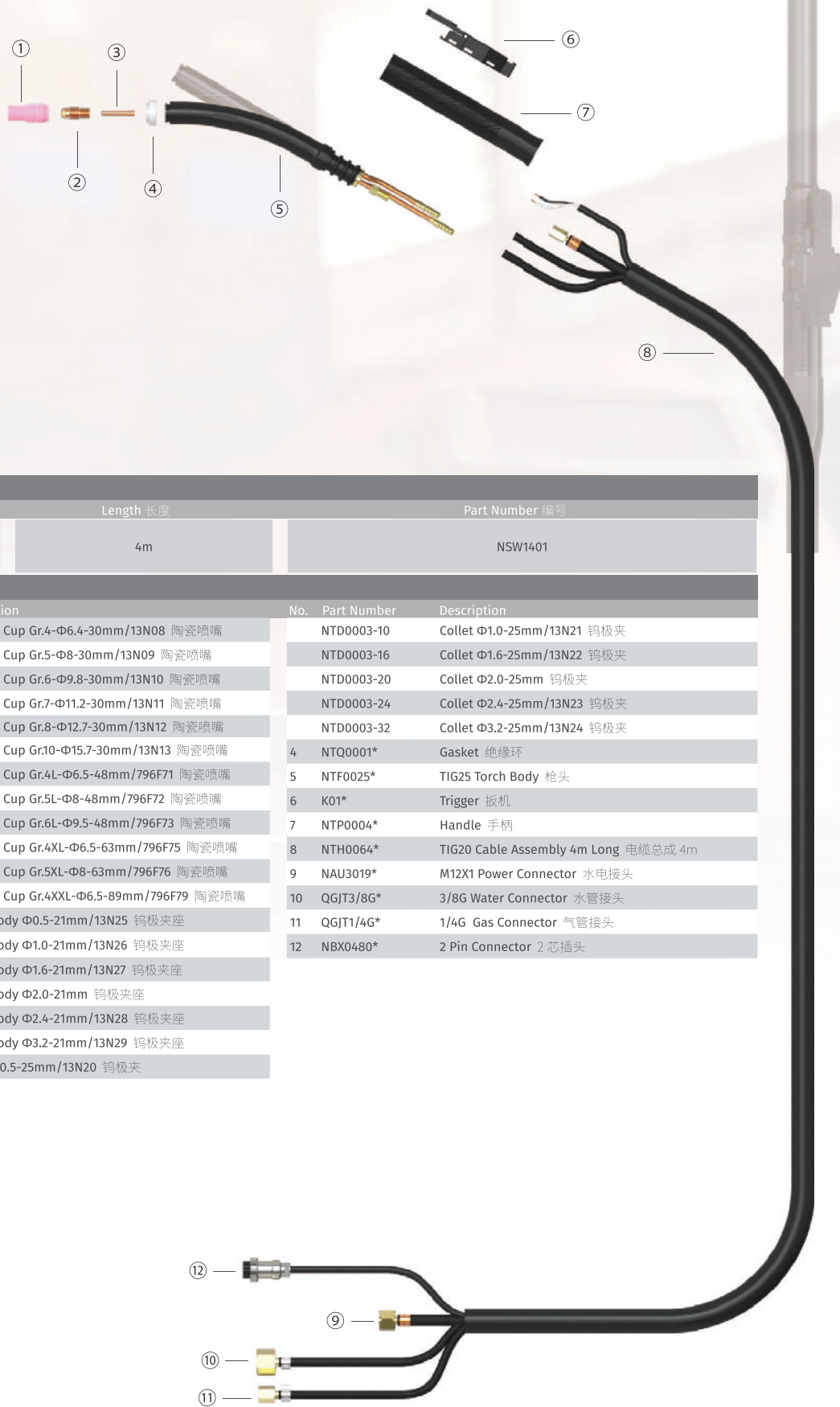
Model 型号					
Description 描述		Length 长度	Part Number 编号		
WP 24W Tig Torch		4m	NSY1401		
Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0021	Alumina Cup Gr.3-Φ4-16mm/53N23 陶瓷喷嘴		NTD0004-16*	Collet Φ1.6-14mm/53N14 钨极夹
	NTC0022*	Alumina Cup Gr.4-Φ6.4-16.5mm/53N24 陶瓷喷嘴		NTD0004-24	Collet Φ2.4-14mm/24C332 钨极夹
	NTC0023	Alumina Cup Gr.5-Φ8-15.6mm/53N25 陶瓷喷嘴	4	NTQ0004*	Gasket 绝缘环
	NTC0024	Alumina Cup Gr.6-Φ9.8-15.6mm/53N27 陶瓷喷嘴	5	NTG0024*	TIG24W Torch Body 枪头
	NTC0027	Alumina Cup Gr.4-Φ6.4-29mm/53N28 陶瓷喷嘴		NTG0224	TIG24WF Torch Body 柔性枪头
	NTC0028	Alumina Cup Gr.6-Φ9.8-29mm/53N26 陶瓷喷嘴	6	K01*	Trigger 扳机
2	NTE0004-05	Collet Body Φ0.5-12mm/53N17 钨极夹座	7	NTP0004*	Handle 手柄
	NTE0004-10	Collet Body Φ1.0-12mm/53N18 钨极夹座	8	NTH0064-B*	Cable Assembly 4m Long 电缆总成 4m
	NTE0004-16*	Collet Body Φ1.6-12mm/53N19 钨极夹座	9	NAU3019*	M12X1 Power Connector 水电接头
	NTE0004-24	Collet Body Φ2.4-12mm/24C332 钨极夹座	10	QGJT3/8G*	3/8G Water Connector 水管接头
3	NTD0004-05	Collet Φ0.5-14mm/53N15 钨极夹	11	QGJT1/4G*	1/4G Gas Connector 气管接头
	NTD0004-10	Collet Φ1.0-14mm/53N16 钨极夹	12	NBX0480*	2 Pin Connector 2 芯插头



* Denotes Standard Build 表示标准配置，选配件须注明编号

WP 25

额定值：250A DC 100% 暂载率。220A AC 100% 暂载率。
Rating: 250A DC 100% duty. 220A AC 100% duty.



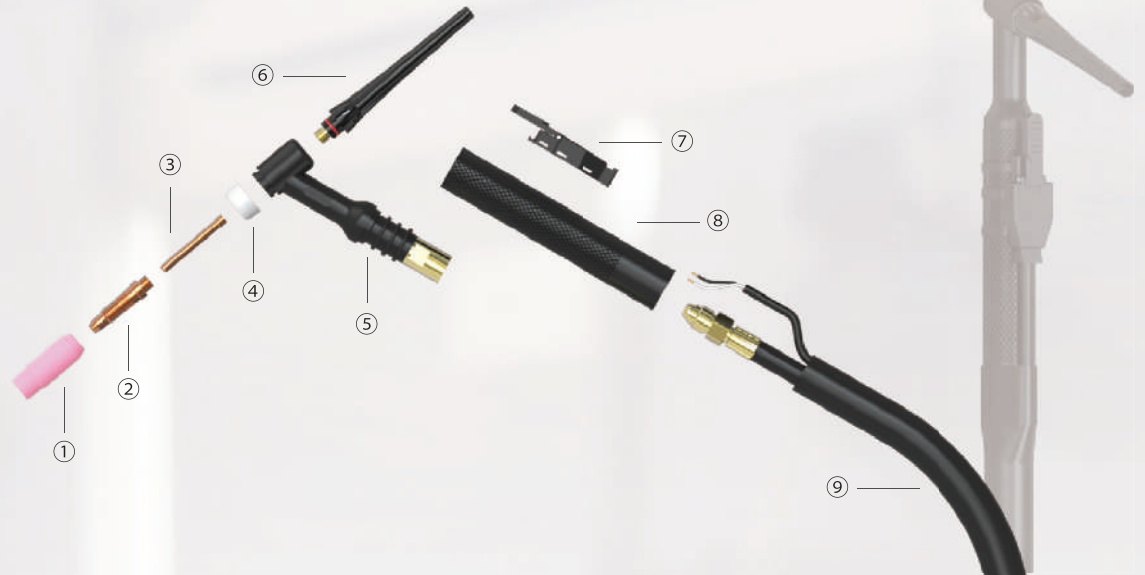
Model 型号					
Description 描述	Length 长度	Part Number 编号			
WP 25 Tig Torch	4m	NSW1401			
Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0012	Alumina Cup Gr.4-Φ6.4-30mm/13N08 陶瓷喷嘴		NTD0003-10	Collet Φ1.0-25mm/13N21 钨极夹
	NTC0013*	Alumina Cup Gr.5-Φ8-30mm/13N09 陶瓷喷嘴		NTD0003-16	Collet Φ1.6-25mm/13N22 钨极夹
	NTC0014	Alumina Cup Gr.6-Φ9.8-30mm/13N10 陶瓷喷嘴		NTD0003-20	Collet Φ2.0-25mm 钨极夹
	NTC0015	Alumina Cup Gr.7-Φ11.2-30mm/13N11 陶瓷喷嘴		NTD0003-24	Collet Φ2.4-25mm/13N23 钨极夹
	NTC0016	Alumina Cup Gr.8-Φ12.7-30mm/13N12 陶瓷喷嘴		NTD0003-32	Collet Φ3.2-25mm/13N24 钨极夹
	NTC0017	Alumina Cup Gr.10-Φ15.7-30mm/13N13 陶瓷喷嘴	4	NTQ0001*	Gasket 绝缘环
	NTC0096	Alumina Cup Gr.4L-Φ6.5-48mm/796F71 陶瓷喷嘴	5	NTF0025*	TIG25 Torch Body 枪头
	NTC0097	Alumina Cup Gr.5L-Φ8-48mm/796F72 陶瓷喷嘴	6	K01*	Trigger 扳机
	NTC0098	Alumina Cup Gr.6L-Φ9.5-48mm/796F73 陶瓷喷嘴	7	NTP0004*	Handle 手柄
	NTC0101	Alumina Cup Gr.4XL-Φ6.5-63mm/796F75 陶瓷喷嘴	8	NTH0064*	TIG20 Cable Assembly 4m Long 电缆总成 4m
	NTC0102	Alumina Cup Gr.5XL-Φ8-63mm/796F76 陶瓷喷嘴	9	NAU3019*	M12X1 Power Connector 水电接头
	NTC0103	Alumina Cup Gr.4XXL-Φ6.5-89mm/796F79 陶瓷喷嘴	10	QGJT3/8G*	3/8G Water Connector 水管接头
2	NTE0003-05	Collet Body Φ0.5-21mm/13N25 钨极夹座	11	QGJT1/4G*	1/4G Gas Connector 气管接头
	NTE0003-10	Collet Body Φ1.0-21mm/13N26 钨极夹座	12	NBX0480*	2 Pin Connector 2 芯插头
	NTE0003-16*	Collet Body Φ1.6-21mm/13N27 钨极夹座			
	NTE0003-20	Collet Body Φ2.0-21mm 钨极夹座			
	NTE0003-24	Collet Body Φ2.4-21mm/13N28 钨极夹座			
	NTE0003-32	Collet Body Φ3.2-21mm/13N29 钨极夹座			
3	NTD0003-05	Collet Φ0.5-25mm/13N20 钨极夹			

* Denotes Standard Build 表示标准配置，选配件须注明编号

WP 26

额定值：200A DC 35% 暂载率。150A AC 35% 暂载率。

Rating: 200A DC 35% duty. 150A AC 35% duty.



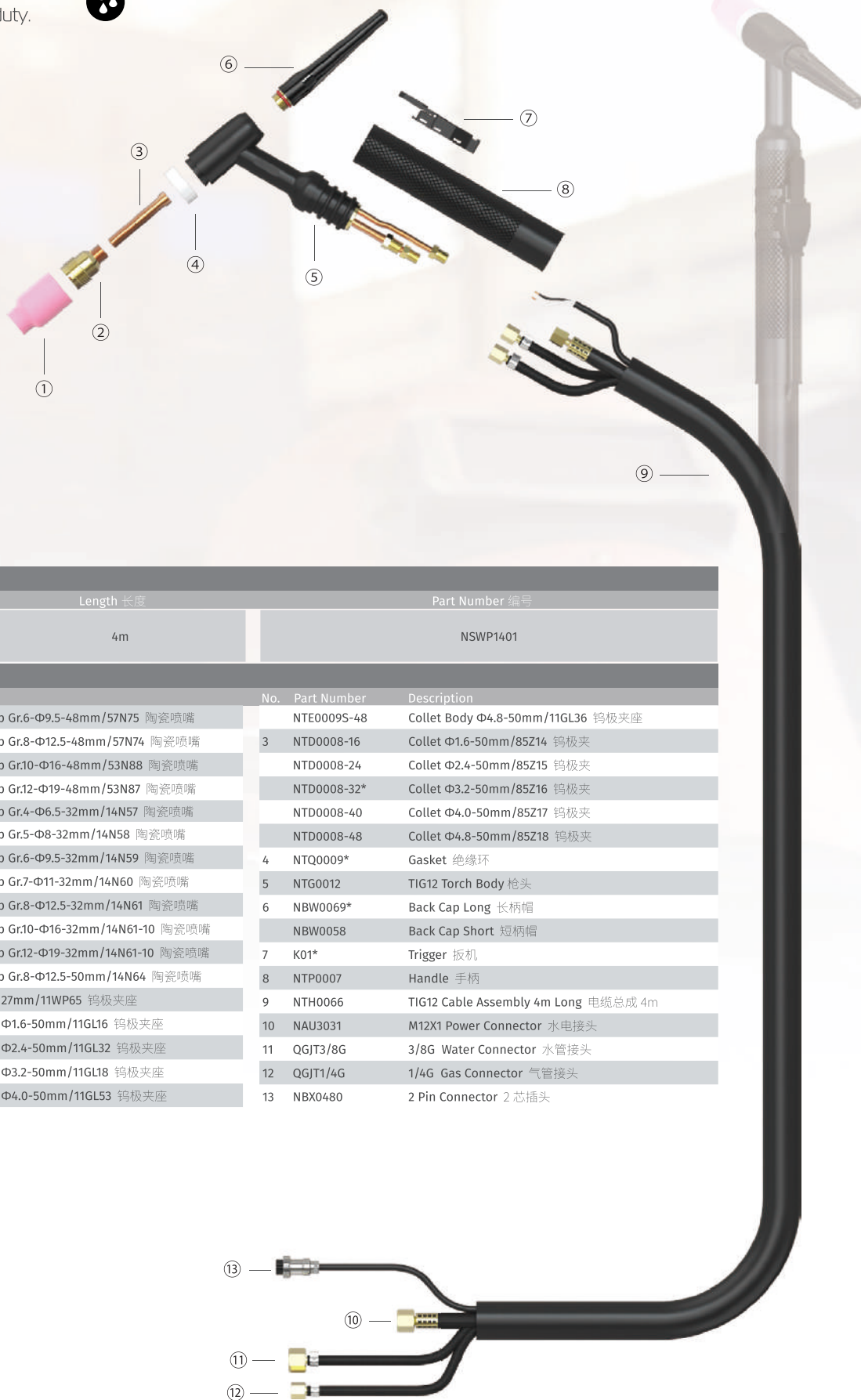
Model 型号		
Description 描述	Length 长度	Part Number 编号
WP 26 Tig Torch	4m	NSK1401

Components		
No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座
	NTE0001-32	Collet Body Φ3.2-47mm/10N28 钨极夹座
	NTE0001-40	Collet Body Φ4.0-47mm/406488 钨极夹座
	NTE0001-48	Collet Body Φ4.8-47mm/30126 钨极夹座
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹
	NTD0001-20	Collet Φ2.0-50mm 钨极夹
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹
	NTD0001-40	Collet Φ4.0-50mm/10N26 钨极夹
	NTD0001-48	Collet Φ4.8-50mm/10N27 钨极夹
	NTD0001-50	Collet Φ5.0-50mm/10N28 钨极夹
	NTD0001-55	Collet Φ5.5-50mm/10N29 钨极夹
	NTD0001-60	Collet Φ6.0-50mm/10N30 钨极夹
	NTD0001-65	Collet Φ6.5-50mm/10N31 钨极夹
	NTD0001-70	Collet Φ7.0-50mm/10N32 钨极夹
	NTD0001-75	Collet Φ7.5-50mm/10N33 钨极夹
	NTD0001-80	Collet Φ8.0-50mm/10N34 钨极夹
	NTD0001-85	Collet Φ8.5-50mm/10N35 钨极夹
	NTD0001-90	Collet Φ9.0-50mm/10N36 钨极夹
	NTD0001-95	Collet Φ9.5-50mm/10N37 钨极夹
	NTD0001-100	Collet Φ10.0-50mm/10N38 钨极夹
	NTD0001-105	Collet Φ10.5-50mm/10N39 钨极夹
	NTD0001-110	Collet Φ11.0-50mm/10N40 钨极夹
	NTD0001-115	Collet Φ11.5-50mm/10N41 钨极夹
	NTD0001-120	Collet Φ12.0-50mm/10N42 钨极夹
	NTD0001-125	Collet Φ12.5-50mm/10N43 钨极夹
	NTD0001-130	Collet Φ13.0-50mm/10N44 钨极夹
	NTD0001-135	Collet Φ13.5-50mm/10N45 钨极夹
	NTD0001-140	Collet Φ14.0-50mm/10N46 钨极夹
	NTD0001-145	Collet Φ14.5-50mm/10N47 钨极夹
	NTD0001-150	Collet Φ15.0-50mm/10N48 钨极夹
	NTD0001-155	Collet Φ15.5-50mm/10N49 钨极夹
	NTD0001-160	Collet Φ16.0-50mm/10N50 钨极夹
	NTD0001-165	Collet Φ16.5-50mm/10N51 钨极夹
	NTD0001-170	Collet Φ17.0-50mm/10N52 钨极夹
	NTD0001-175	Collet Φ17.5-50mm/10N53 钨极夹
	NTD0001-180	Collet Φ18.0-50mm/10N54 钨极夹
	NTD0001-185	Collet Φ18.5-50mm/10N55 钨极夹
	NTD0001-190	Collet Φ19.0-50mm/10N56 钨极夹
	NTD0001-195	Collet Φ19.5-50mm/10N57 钨极夹
	NTD0001-200	Collet Φ20.0-50mm/10N58 钨极夹
	NTD0001-205	Collet Φ20.5-50mm/10N59 钨极夹
	NTD0001-210	Collet Φ21.0-50mm/10N60 钨极夹
	NTD0001-215	Collet Φ21.5-50mm/10N61 钨极夹
	NTD0001-220	Collet Φ22.0-50mm/10N62 钨极夹
	NTD0001-225	Collet Φ22.5-50mm/10N63 钨极夹
	NTD0001-230	Collet Φ23.0-50mm/10N64 钨极夹
	NTD0001-235	Collet Φ23.5-50mm/10N65 钨极夹
	NTD0001-240	Collet Φ24.0-50mm/10N66 钨极夹
	NTD0001-245	Collet Φ24.5-50mm/10N67 钨极夹
	NTD0001-250	Collet Φ25.0-50mm/10N68 钨极夹
	NTD0001-255	Collet Φ25.5-50mm/10N69 钨极夹
	NTD0001-260	Collet Φ26.0-50mm/10N70 钨极夹
	NTD0001-265	Collet Φ26.5-50mm/10N71 钨极夹
	NTD0001-270	Collet Φ27.0-50mm/10N72 钨极夹
	NTD0001-275	Collet Φ27.5-50mm/10N73 钨极夹
	NTD0001-280	Collet Φ28.0-50mm/10N74 钨极夹
	NTD0001-285	Collet Φ28.5-50mm/10N75 钨极夹
	NTD0001-290	Collet Φ29.0-50mm/10N76 钨极夹
	NTD0001-295	Collet Φ29.5-50mm/10N77 钨极夹
	NTD0001-300	Collet Φ30.0-50mm/10N78 钨极夹
	NTD0001-305	Collet Φ30.5-50mm/10N79 钨极夹
	NTD0001-310	Collet Φ31.0-50mm/10N80 钨极夹
	NTD0001-315	Collet Φ31.5-50mm/10N81 钨极夹
	NTD0001-320	Collet Φ32.0-50mm/10N82 钨极夹
	NTD0001-325	Collet Φ32.5-50mm/10N83 钨极夹
	NTD0001-330	Collet Φ33.0-50mm/10N84 钨极夹
	NTD0001-335	Collet Φ33.5-50mm/10N85 钨极夹
	NTD0001-340	Collet Φ34.0-50mm/10N86 钨极夹
	NTD0001-345	Collet Φ34.5-50mm/10N87 钨极夹
	NTD0001-350	Collet Φ35.0-50mm/10N88 钨极夹
	NTD0001-355	Collet Φ35.5-50mm/10N89 钨极夹
	NTD0001-360	Collet Φ36.0-50mm/10N90 钨极夹
	NTD0001-365	Collet Φ36.5-50mm/10N91 钨极夹
	NTD0001-370	Collet Φ37.0-50mm/10N92 钨极夹
	NTD0001-375	Collet Φ37.5-50mm/10N93 钨极夹
	NTD0001-380	Collet Φ38.0-50mm/10N94 钨极夹
	NTD0001-385	Collet Φ38.5-50mm/10N95 钨极夹
	NTD0001-390	Collet Φ39.0-50mm/10N96 钨极夹
	NTD0001-395	Collet Φ39.5-50mm/10N97 钨极夹
	NTD0001-400	Collet Φ40.0-50mm/10N98 钨极夹
	NTD0001-405	Collet Φ40.5-50mm/10N99 钨极夹
	NTD0001-410	Collet Φ41.0-50mm/10N100 钨极夹
	NTD0001-415	Collet Φ41.5-50mm/10N101 钨极夹
	NTD0001-420	Collet Φ42.0-50mm/10N102 钨极夹
	NTD0001-425	Collet Φ42.5-50mm/10N103 钨极夹
	NTD0001-430	Collet Φ43.0-50mm/10N104 钨极夹
	NTD0001-435	Collet Φ43.5-50mm/10N105 钨极夹
	NTD0001-440	Collet Φ44.0-50mm/10N106 钨极夹
	NTD0001-445	Collet Φ44.5-50mm/10N107 钨极夹
	NTD0001-450	Collet Φ45.0-50mm/10N108 钨极夹
	NTD0001-455	Collet Φ45.5-50mm/10N109 钨极夹
	NTD0001-460	Collet Φ46.0-50mm/10N110 钨极夹
	NTD0001-465	Collet Φ46.5-50mm/10N111 钨极夹
	NTD0001-470	Collet Φ47.0-50mm/10N112 钨极夹
	NTD0001-475	Collet Φ47.5-50mm/10N113 钨极夹
	NTD0001-480	Collet Φ48.0-50mm/10N114 钨极夹
	NTD0001-485	Collet Φ48.5-50mm/10N115 钨极夹
	NTD0001-490	Collet Φ49.0-50mm/10N116 钨极夹
	NTD0001-495	Collet Φ49.5-50mm/10N117 钨极夹
	NTD0001-500	Collet Φ50.0-50mm/10N118 钨极夹
	NTD0001-505	Collet Φ50.5-50mm/10N119 钨极夹
	NTD0001-510	Collet Φ51.0-50mm/10N120 钨极夹
	NTD0001-515	Collet Φ51.5-50mm/10N121 钨极夹
	NTD0001-520	Collet Φ52.0-50mm/10N122 钨极夹
	NTD0001-525	Collet Φ52.5-50mm/10N123 钨极夹
	NTD0001-530	Collet Φ53.0-50mm/10N124 钨极夹
	NTD0001-535	Collet Φ53.5-50mm/10N125 钨极夹
	NTD0001-540	Collet Φ54.0-50mm/10N126 钨极夹
	NTD0001-545	Collet Φ54.5-50mm/10N127 钨极夹
	NTD0001-550	Collet Φ55.0-50mm/10N128 钨极夹
	NTD0001-555	Collet Φ55.5-50mm/10N129 钨极夹
	NTD0001-560	Collet Φ56.0-50mm/10N130 钨极夹
	NTD0001-565	Collet Φ56.5-50mm/10N131 钨极夹
	NTD0001-570	Collet Φ57.0-50mm/10N132 钨极夹
	NTD0001-575	Collet Φ57.5-50mm/10N133 钨极夹
	NTD0001-580	Collet Φ58.0-50mm/10N134 钨极夹
	NTD0001-585	Collet Φ58.5-50mm/10N135 钨极夹
	NTD0001-590	Collet Φ59.0-50mm/10N136 钨极夹
	NTD0001-595	Collet Φ59.5-50mm/10N137 钨极夹
	NTD0001-600	Collet Φ60.0-50mm/10N138 钨极夹
	NTD0001-605	Collet Φ60.5-50mm/10N139 钨极夹
	NTD0001-610	Collet Φ61.0-50mm/10N140 钨极夹
	NTD0001-615	Collet Φ61.5-50mm/10N141 钨极夹
	NTD0001-620	Collet Φ62.0-50mm/10N142 钨极夹
	NTD0001-625	Collet Φ62.5-50mm/10N143 钨极夹
	NTD0001-630	Collet Φ63.0-50mm/10N144 钨极夹
	NTD0001-635	Collet Φ63.5-50mm/10N145 钨极夹
	NTD0001-640	Collet Φ64.0-50mm/10N146 钨极夹
	NTD0001-645	Collet Φ64.5-50mm/10N147 钨极夹
	NTD0001-650	Collet Φ65.0-50mm/10N148 钨极夹
	NTD0001-655	Collet Φ65.5-50mm/10N149 钨极夹
	NTD0001-660	Collet Φ66.0-50mm/10N150 钨极夹
	NTD0001-665	Collet Φ66.5-50mm/10N151 钨极夹
	NTD0001-670	Collet Φ67.0-50mm/10N152 钨极夹
	NTD0001-675	Collet Φ67.5-50mm/10N153 钨极夹
	NTD0001-680	Collet Φ68.0-50mm/10N154 钨极夹
	NTD0001-685	Collet Φ68.5-50mm/10N155 钨极夹
	NTD0001-690	Collet Φ69.0-50mm/10N156 钨极夹
	NTD0001-695	Collet Φ69.5-50mm/10N157 钨极夹
	NTD0001-700	Collet Φ70.0-50mm/10N158 钨极夹
	NTD0001-705	Collet Φ70.5-50mm/10N159 钨极夹
	NTD0001-710	Collet Φ71.0-50mm/10N160 钨极夹
	NTD0001-715	Collet Φ71.5-50mm/10N161 钨极夹
	NTD0001-720	Collet Φ72.0-50mm/10N162 钨极夹
	NTD0001-725	Collet Φ72.5-50mm/10N163 钨极夹
	NTD0001-730	Collet Φ73.0-50mm/10N164 钨极夹
	NTD0001-735	Collet Φ73.5-50mm/10N165 钨极夹
	NTD0001-740	Collet Φ74.0-50mm/10N166 钨极夹
	NTD0001-745	Collet Φ74.5-50mm/10N167 钨极夹
	NTD0001-750	Collet Φ75.0-50mm/10N168 钨极夹
	NTD0001-755	Collet Φ75.5-50mm/10N169 钨极夹
	NTD0001-760	Collet Φ76.0-50mm/10N170 钨极夹
	NTD0001-765	Collet Φ76.5-50mm/10N171 钨极夹
	NTD0001-770	Collet Φ77.0-50mm/10N172 钨极夹
	NTD0001-775	Collet Φ77.5-50mm/10N173 钨极夹
	NTD0001-780	Collet Φ78.0-50mm/10N174 钨极夹
	NTD0001-785	Collet Φ78.5-50mm/10N175 钨极夹
	NTD0001-790	Collet Φ79.0-50mm/10N176 钨极夹
	NTD0001-795	Collet Φ79.5-50mm/10N177 钨极夹
	NTD0001-800	Collet Φ80.0-50mm/10N178 钨极夹
	NTD0001-805	Collet Φ80.5-50mm/10N179 钨极夹
	NTD0001-810	Collet Φ81.0-50mm/10N180 钨极夹
	NTD0001-815	Collet Φ81.5-50mm/10N181 钨极夹
	NTD0001-820	Collet Φ82.0-50mm/10N182 钨极夹
	NTD0001-825	Collet Φ82.5-50mm/10N183 钨极夹
	NTD0001-830	Collet Φ83.0-50mm/10N184 钨极夹
	NTD0001-835	Collet Φ83.5-50mm/10N185 钨极夹
	NTD0001-840	Collet Φ84.0-50mm/10N186 钨极夹
	NTD0001-845	Collet Φ84.5-50mm/10N187 钨极夹
	NTD0001-850	Collet Φ85.0-50mm/10N188 钨极夹
	NTD0001-855	Collet Φ85.5-50mm/10N189 钨极夹
	NTD0001-860	Collet Φ86.0-50mm/10N190 钨极夹
	NTD0001-865	Collet Φ86.5-50mm/10N191 钨极夹
	NTD0001-870	Collet Φ87.0-50mm/10N192 钨极夹
	NTD0001-875	Collet Φ87.5-50mm/10N193 钨极夹
	NTD0001-880	Collet Φ88.0-50mm/10N194 钨极夹
	NTD0001-885	Collet Φ88.5-50mm/10N195 钨极夹
	NTD0001-890	Collet Φ89.0-50mm/10N196 钨极夹
	NTD0001-895	Collet Φ89.5-50mm/10N197 钨极夹
	NTD0001-900	Collet Φ90.0-50mm/10N198 钨极夹
	NTD0001-905	Collet Φ90.5-50mm/10N199 钨极夹
	NTD0001-910	Collet Φ91.0-50mm/10N200 钨极夹
	NTD0001-915	Collet Φ91.5-50mm/10N201 钨极夹
	NTD0001-920	Collet Φ92.0-50mm/10N202 钨极夹
	NTD0001-925	Collet Φ92.5-50mm/10N203 钨极夹
	NTD0001-930	Collet Φ93.0-50mm/10N204 钨极夹
	NTD0001-935	Collet Φ93.5-50mm/10N205 钨极夹
	NTD0001-940	Collet Φ94.0-50mm/10N206 钨极夹
	NTD0001-945	Collet Φ94.5-50mm/10N207 钨极夹
	NTD0001-950	Collet Φ95.0-50mm/10N208 钨极夹
	NTD0001-955	Collet Φ95.5-50mm/10N209 钨极夹
	NTD0001-960	Collet Φ96.0-50mm/10N210 钨极夹
	NTD0001-965	Collet Φ96.5-50mm/10N211 钨极夹
	NTD0001-970	Collet Φ97.0-50mm/10N212 钨极夹
	NTD0001-975	Collet Φ97.5-50mm/10N213 钨极夹
	NTD0001-980	Collet Φ98.0-50mm/10N214 钨极夹
	NTD0001-985	Collet Φ98.5-50mm/10N215 钨极夹
	NTD0001-990	Collet Φ99.0-50mm/10N216 钨极夹
	NTD0001-995	Collet Φ99.5-50mm/10N217 钨极夹
	NTD0001-1000	Collet Φ100.0-50mm/10N218 钨极夹
	NTD0001-1005	Collet Φ100.5-50mm/10N219 钨极夹
	NTD0001-1010	Collet Φ101.0-50mm/10N220 钨极夹
	NTD0001-1015	Collet Φ101.5-50mm/10N221 钨极夹
	NTD0001-1020	Collet Φ102.0-50mm/10N222 钨极夹
	NTD0001-1025	Collet Φ102.5-50mm/10N223 钨极夹
	NTD0001-1030	Collet Φ103.0-50mm/10N224 钨极夹
	NTD0001-1035	Collet Φ103.5-50mm/10N225 钨极夹
	NTD0001-1040	Collet Φ104.0-50mm/1

WP 12

额定值：500A DC 100% 暂载率。

Rating: 500A DC 100% duty.



Model 型号

Description 描述

Length 长度

Part Number 编号

WP 12
Tig Torch

4m

NSWP1401

Components

No.	Part Number	Description	No.	Part Number	Description
1	NTC0021	Alumina Cup Gr.6-Φ9.5-48mm/57N75 陶瓷喷嘴		NTE0009S-48	Collet Body Φ4.8-50mm/11GL36 钨极夹座
	NTC0018	Alumina Cup Gr.8-Φ12.5-48mm/57N74 陶瓷喷嘴	3	NTD0008-16	Collet Φ1.6-50mm/85Z14 钨极夹
	NTC0019*	Alumina Cup Gr.10-Φ16-48mm/53N88 陶瓷喷嘴		NTD0008-24	Collet Φ2.4-50mm/85Z15 钨极夹
	NTC0020	Alumina Cup Gr.12-Φ19-48mm/53N87 陶瓷喷嘴		NTD0008-32*	Collet Φ3.2-50mm/85Z16 钨极夹
	NTC0046	Alumina Cup Gr.4-Φ6.5-32mm/14N57 陶瓷喷嘴		NTD0008-40	Collet Φ4.0-50mm/85Z17 钨极夹
	NTC0047	Alumina Cup Gr.5-Φ8-32mm/14N58 陶瓷喷嘴		NTD0008-48	Collet Φ4.8-50mm/85Z18 钨极夹
	NTC0048	Alumina Cup Gr.6-Φ9.5-32mm/14N59 陶瓷喷嘴	4	NTQ0009*	Gasket 绝缘环
	NTC0049	Alumina Cup Gr.7-Φ11-32mm/14N60 陶瓷喷嘴	5	NTG0012	TIG12 Torch Body 枪头
	NTC0050	Alumina Cup Gr.8-Φ12.5-32mm/14N61 陶瓷喷嘴	6	NBW0069*	Back Cap Long 长柄帽
	NTC0051	Alumina Cup Gr.10-Φ16-32mm/14N61-10 陶瓷喷嘴		NBW0058	Back Cap Short 短柄帽
	NTC0052	Alumina Cup Gr.12-Φ19-32mm/14N61-10 陶瓷喷嘴	7	K01*	Trigger 扳机
	NTC0053	Alumina Cup Gr.8-Φ12.5-50mm/14N64 陶瓷喷嘴	8	NTP0007	Handle 手柄
2	NTE0008*	Collet Body 27mm/11WP65 钨极夹座	9	NTH0066	TIG12 Cable Assembly 4m Long 电缆总成 4m
	NTE0009S-16	Collet Body Φ1.6-50mm/11GL16 钨极夹座	10	NAU3031	M12X1 Power Connector 水电接头
	NTE0009S-24	Collet Body Φ2.4-50mm/11GL32 钨极夹座	11	QGT3/8G	3/8G Water Connector 水管接头
	NTE0009S-32	Collet Body Φ3.2-50mm/11GL18 钨极夹座	12	QGT1/4G	1/4G Gas Connector 气管接头
	NTE0009S-40	Collet Body Φ4.0-50mm/11GL53 钨极夹座	13	NBX0480	2 Pin Connector 2 芯插头

* Denotes Standard Build 表示标准配置，选配件须注明编号

Klasik Range



易损件与国际标准一致。

Consumables compatible to the international standard.



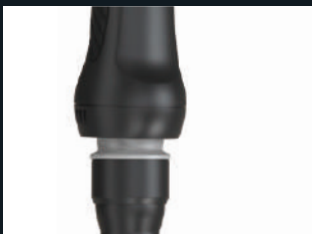
有标准枪头、柔性枪头或带阀门的枪头等多种选择。

Available with valve, flexible torch bodies, flexible torch bodies with valve and "Free" without button.



人体工学设计，防滑，轻便，可靠，耐用。

Ergonomic ,lightweight and solid handle construction.



使用球头链接方式，转动更灵活。

Smooth revolving ball joint



可适配多种后尾接头。

Connections for all types of welding machines.



Technical Data 参数		KT 9	KT 17	KTW 18	
Cooling Method 冷却方式		Air-Cooled	Air-Cooled	Water-Cooled	
Rating : 额定电流 DC/AC		125A/95A	150A/125A	350A/270A	
Duty Cycle: 暂载率		35%	35%	100%	
Electrodes Φ : 钨棒直径		0.5-1.6mm	0.5-2.4mm	0.5-4.0mm	
Order Part No.		4M	NSA1407	NSF1407	NSR1407

Klasik Range



Technical Data 参数			KTW 20	KT 24	KTW 24	KTW 25	KT 26
Cooling Method 冷却方式			Water-Cooled	Air-Cooled	Water-Cooled	Water-Cooled	Air-Cooled
Rating : 额定电流 DC/AC			250A/220A	110A/95	180A/120A	250A/220A	200A/150A
Duty Cycle: 暂载率			100%	35%	100%	100%	35%
Electrodes Φ : 钨棒直径			0.5-3.2mm	0.5-2.4mm	0.5-2.4mm	0.5-3.2mm	0.5-4.0mm
Order Part No.		4M	NSU1407	NSP1407	NSY1407	NSW1407	NSK1407

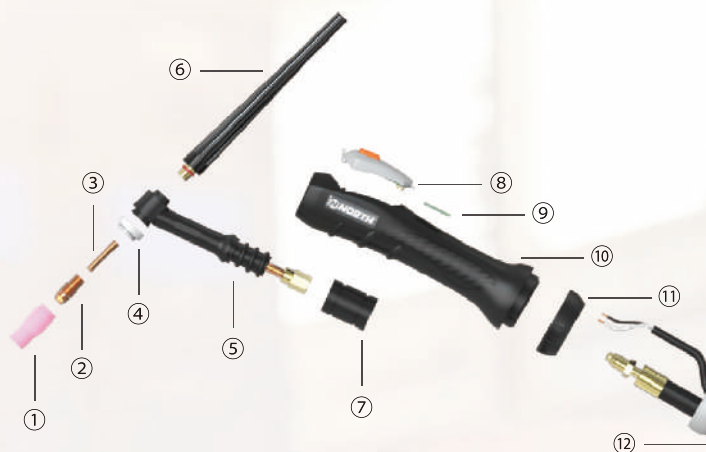


Technical Data 参数		KTH 17	KTHW 18	KTH 26
Cooling Method 冷却方式		Air-Cooled	Water-Cooled	Air-Cooled
Rating : 额定电流 DC/AC		150A/125A	350A/270A	200A/150A
Duty Cycle: 暂载率		35%	100%	35%
Electrodes Φ : 钨棒直径		0.5-2.4mm	0.5-4.0mm	0.5-4.0mm
Order Part No.		NSF4427-K	NSR4427-K	NSK4427-K

KT 9

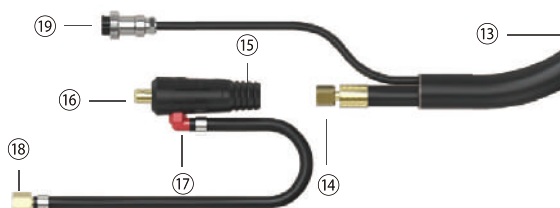
额定值: 125A DC 35% 暂载率。95A AC 35% 暂载率。

Rating: 125A DC 35% duty. 95A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
KT 9 Tig Torch	4m	NSA1407

Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0012	Alumina Cup Gr.4-Φ6.4-30mm/13N08 陶瓷喷嘴	7	NBW0303*	Reduction 橡胶适配器
	NTC0013*	Alumina Cup Gr.5-Φ8-30mm/13N09 陶瓷喷嘴	8	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NTC0014	Alumina Cup Gr.6-Φ9.8-30mm/13N10 陶瓷喷嘴		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTC0015	Alumina Cup Gr.7-Φ11.2-30mm/13N11 陶瓷喷嘴		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTC0016	Alumina Cup Gr.8-Φ12.7-30mm/13N12 陶瓷喷嘴		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0017	Alumina Cup Gr.10-Φ15.7-30mm/13N13 陶瓷喷嘴		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
	NTC0096	Alumina Cup Gr.4L-Φ6.5-48mm/796F71 陶瓷喷嘴	9	NBX0620	PCB 信号转接电路板
	NTC0097	Alumina Cup Gr.5L-Φ8-48mm/796F72 陶瓷喷嘴	10	NTP0008-B*	Handle 手柄
	NTC0098	Alumina Cup Gr.6L-Φ9.5-48mm/796F73 陶瓷喷嘴	11	NBW0007*	Locking Nut 手柄锁紧环
	NTC0101	Alumina Cup Gr.4XL-Φ6.5-63mm/796F75 陶瓷喷嘴	12	NBW0022*	Ball Joint 球形关节
	NTC0102	Alumina Cup Gr.5XL-Φ8-63mm/796F76 陶瓷喷嘴	13	NTH0064*	Tig 9 Cable 4m 电缆 4m
	NTC0103	Alumina Cup Gr.4XXL-Φ6.5-89mm/796F79 陶瓷喷嘴	14	NAU6026	M16X1.5 Power Connector 气电接头
2	NTE0003-05	Collet Body Φ0.5-21mm/13N25 钨极夹座		NAU3031*	M12X1 Power Connector 气电接头
	NTE0003-10	Collet Body Φ1.0-21mm/13N26 钨极夹座	15	NBW0350	Power Adaptor Handle 快插把套
	NTE0003-16*	Collet Body Φ1.6-21mm/13N27 钨极夹座	16	NX2016	25 mm ² Power Adaptor 25mm ² 快插接头
3	NTD0003-05	Collet Φ0.5-25mm/13N20 钨极夹	17	NEA0326	1/8G Connector 快插拐角
	NTD0003-10	Collet Φ1.0-25mm/13N21 钨极夹	18	QGJTM16X1.5	M16X1.5 Gas Connector 气管接头
	NTD0003-16*	Collet Φ1.6-25mm/13N22 钨极夹		QGJT1/4G	1/4G Gas Connector 气管接头
4	NTQ0001*	Gasket 绝缘环		QGJTM10X1	M10X1 Gas Connector 气管接头
5	NTF009*	TIG9 Torch Body 枪头	19	NBX0480*	2 Pin Connector 2 芯插头
	NTF0010	TIG9F Torch Body 柔性枪头		NBX0480	
	NTF0109	TIG9V Torch Body 带阀门枪头			
	NTF0110	TIG9VF Torch Body 带阀门柔性枪头			
6	NBW0063*	Back Cap Long 长柄帽			
	NBW0064	Back Cap Medium 中柄帽			
	NBW0065	Back Cap Short 短柄帽			

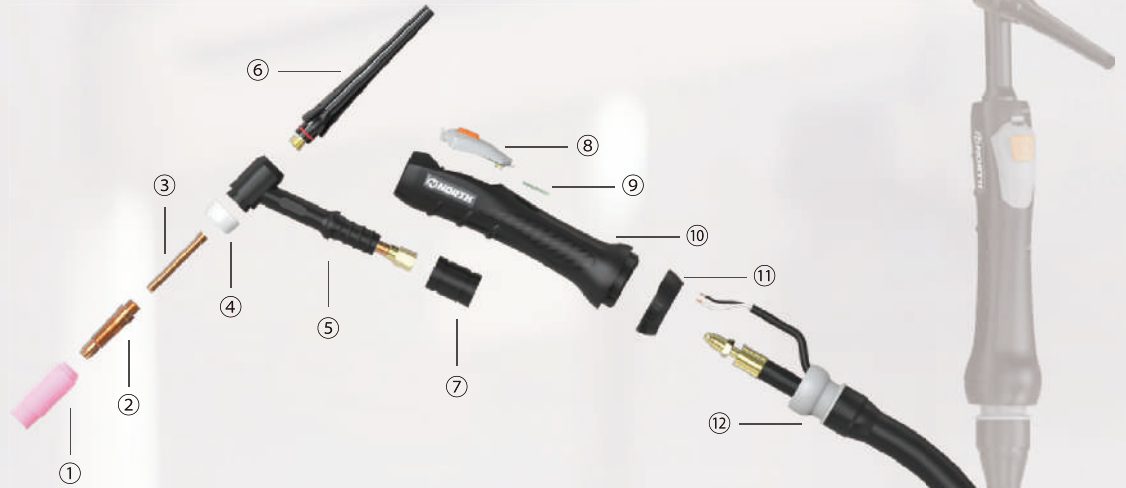


* Denotes Standard Build 表示标准配置, 选配件须注明编号

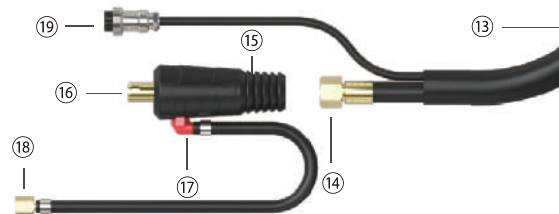
KT 17

额定值: 150A DC 35% 暂载率。125A AC 35% 暂载率。

Rating: 150A DC 35% duty. 125A AC 35% duty.



Model 型号					
Description 描述		Length 长度	Part Number 编号		
KT 17 Tig Torch		4m	NSF1407		
Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴		NBW0066	Back Cap Long 长柄帽
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴		NBW0067	Back Cap Short 短柄帽
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴	7	NBW0303*	Reduction 橡胶适配器
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴	8	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴	9	NBX0620	PCB 信号转接电路板
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴	10	NTP0008-B*	Handle 手柄
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座	11	NBW0007*	Locking Nut 手柄锁紧环
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座	12	NBW0022*	Ball Joint 球形关节
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座	13	NTH0066*	TIG17 Cable Assembly 4m Long 电缆总成 4m
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座	14	NAU6026	M16X1.5 Power Connector 气电接头
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座		NAU3031*	M12X1 Power Connector 气电接头
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹		NAU3024	3/8-24UNF Bolt 气电螺栓
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	15	NBW0351*	Power Adaptor Handle 快插把套
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹	16	NX2079*	50 mm² Power Adaptor 50mm² 快插接头
	NTD0001-20	Collet Φ2.0-50mm 钨极夹	17	NEA0326*	1/8G Connector 快插拐角
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹	18	QGJT16X1.5	M16X1.5 Gas Connection 气管接头
4	NTQ0002*	Gasket 绝缘环		QGJT1/4G	1/4G Gas Connection 气管接头
5	NTF0017*	TIG17 Torch Body 枪头		QGJT10X1*	M10X1 Gas Connection 气管接头
	NTF0022	TIG17F Torch Body 柔性枪头	19	NBX0480	2 Pin connector 2 芯插头
	NTF0117	TIG17V Torch Body 带阀门枪头			
	NTF0118	TIG17VF Torch Body 带阀门柔性枪头			
6	NBW0056*	Back Cap Medium 中柄帽			

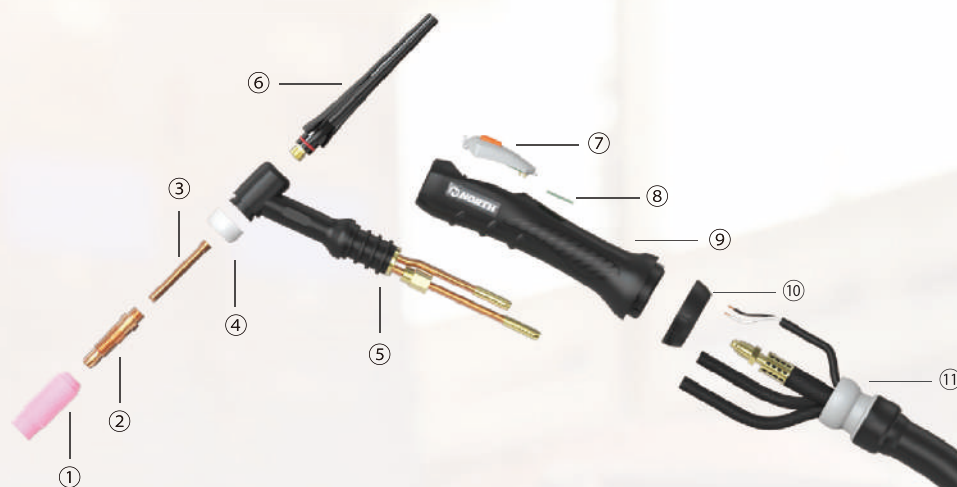


* Denotes Standard Build 表示标准配置，选配件须注明编号

KTW 18

额定值：350A DC 100% 暂载率。270A AC 100% 暂载率。

Rating: 350A DC 100% duty. 270A AC 100% duty.



Model 型号

Description 描述

Length 长度

Part Number 编号

KTW 18
Tig Torch

4m

NSR1407

Components

No.	Part Number	Description	No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴			
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴			
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴			
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴			
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴			
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴			
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴			
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴			
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴			
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴			
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座			
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座			
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座			
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座			
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座			
	NTE0001-32	Collet Body Φ3.2-47mm/10N28 钨极夹座			
	NTE0001-40	Collet Body Φ4.0-47mm/406488 钨极夹座			
	NTE0001-48	Collet Body Φ4.8-47mm/30126 钨极夹座			
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹			
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹			
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹			
	NTD0001-20	Collet Φ2.0-50mm 钨极夹			
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹			
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹			
			4	NTQ0002*	Gasket 绝缘环
			5	NTG0018*	TIG18 Torch Body 枪头
				NTG0118	TIG18F Torch Body 柔性枪头
			6	NBW0056	Back Cap Medium 中柄帽
				NBW0066*	Back Cap Long 长柄帽
				NBW0067	Back Cap Short 短柄帽
			7	NBX6611*	One Button Momentary Kit 单开关扳机总成
				NBX6612	Two Button Momentary Kit 双开关扳机总成
				NBX6613	Three Button Momentary Kit 三开关扳机总成
				NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
				NBX6615	One Button Momentary Kit + Potentiometer 电位开关
			8	NBX0620	PCB 信号转接电路板
			9	NTP0008-B*	Handle 手柄
			10	NBW0007*	Locking Nut 手柄锁紧环
			11	NBW0024*	Ball Joint 球形关节
			12	NTH0088*	TIG18 Cable Assembly 4m Long 电缆总成 4m
			13	NAU3031*	M12X1 Power Connector 水电接头
			14	QGT3/8G*	3/8G Water Connector 水管接头
			15	QGT1/4G*	1/4G Gas Connector 气管接头
			16	NBX0480	2 Pin Connector 2 芯插头



* Denotes Standard Build 表示标准配置，选配件须注明编号

KTW 20

额定值：250A DC 100% 暂载率。220A AC 100% 暂载率。

Rating: 250A DC 100% duty. 220A AC 100% duty.



Model 型号					
Description 描述		Length 长度	Part Number 编号		
KTW 20 Tig Torch		4m	NSU1407		
Componetents					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0012	Alumina Cup Gr.4-Φ6.4-30mm/13N08 陶瓷喷嘴	4	NTQ0001*	Gasket 绝缘环
	NTC0013*	Alumina Cup Gr.5-Φ8-30mm/13N09 陶瓷喷嘴	5	NTF0020*	TIG20 Torch Body 枪头
	NTC0014	Alumina Cup Gr.6-Φ9.8-30mm/13N10 陶瓷喷嘴		NTF0220	TIG20F Torch Body 柔性枪头
	NTC0015	Alumina Cup Gr.7-Φ11.2-30mm/13N11 陶瓷喷嘴	6	NBW0063*	Back Cap Long 长柄帽
	NTC0016	Alumina Cup Gr.8-Φ12.7-30mm/13N12 陶瓷喷嘴		NBW0064	Back Cap Medium 中柄帽
	NTC0017	Alumina Cup Gr.10-Φ15.7-30mm/13N13 陶瓷喷嘴		NBW0065	Back Cap Short 短柄帽
	NTC0096	Alumina Cup Gr.4L-Φ6.5-48mm/796F71 陶瓷喷嘴	7	NBW0303*	Reduction 橡胶适配器
	NTC0097	Alumina Cup Gr.5L-Φ8-48mm/796F72 陶瓷喷嘴	8	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NTC0098	Alumina Cup Gr.6L-Φ9.5-48mm/796F73 陶瓷喷嘴		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTC0101	Alumina Cup Gr.4XL-Φ6.5-63mm/796F75 陶瓷喷嘴		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTC0102	Alumina Cup Gr.5XL-Φ8-63mm/796F76 陶瓷喷嘴		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0103	Alumina Cup Gr.4XXL-Φ6.5-89mm/796F79 陶瓷喷嘴		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
2	NTE0003-05	Collet Body Φ0.5-21mm/13N25 钨极夹座	9	NBX0620	PCB 信号转接电路板
	NTE0003-10	Collet Body Φ1.0-21mm/13N26 钨极夹座	10	NTP0008-B*	Handle 手柄
	NTE0003-16*	Collet Body Φ1.6-21mm/13N27 钨极夹座	11	NBW0007*	Locking Nut 手柄锁紧环
	NTE0003-20	Collet Body Φ2.0-21mm 钨极夹座	12	NBW0022*	Ball Joint 球形关节
	NTE0003-24	Collet Body Φ2.4-21mm/13N28 钨极夹座	13	NTH0064*	TIG20 Cable Assembly 4m Long 电缆总成 4m
	NTE0003-32	Collet Body Φ3.2-21mm/13N29 钨极夹座	14	NAU3019*	M12X1 Power Connector 水电接头
3	NTD0003-05	Collet Φ0.5-25mm/13N20 钨极夹	15	QGJT3/8G*	3/8G Water Connector 水管接头
	NTD0003-10	Collet Φ1.0-25mm/13N21 钨极夹	16	QGJT1/4G*	1/4G Gas Connector 气管接头
	NTD0003-16	Collet Φ1.6-25mm/13N22 钨极夹	17	NBX0480	2 Pin Connector 2 芯插头
	NTD0003-20	Collet Φ2.0-25mm 钨极夹			
	NTD0003-24	Collet Φ2.4-25mm/13N23 钨极夹			
	NTD0003-32	Collet Φ3.2-25mm/13N24 钨极夹			

* Denotes Standard Build 表示标准配置，选配件须注明编号

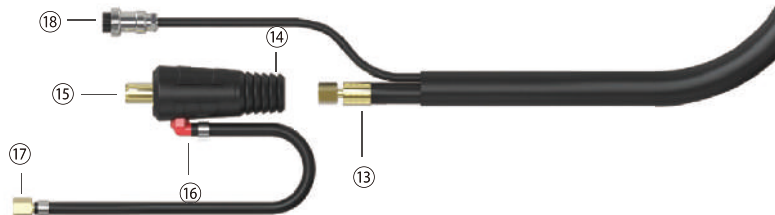
KT 24

额定值：110A DC 35% 暂载率。95A AC 35% 暂载率。
Rating: 110A DC 35% duty. 95A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
KT 24 Tig Torch	4m	NSP1407

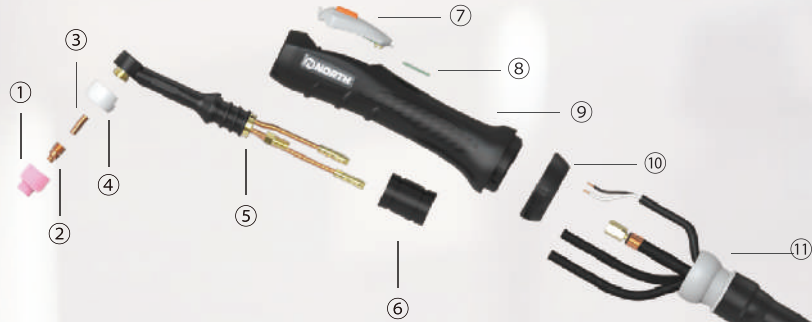
Components		
No.	Part Number	Description
1	NTC0021	Alumina Cup Gr.3-Φ4-16mm/53N23 陶瓷喷嘴
	NTC0022*	Alumina Cup Gr.4-Φ6.4-16.5mm/53N24 陶瓷喷嘴
	NTC0023	Alumina Cup Gr.5-Φ8-15.6mm/53N25 陶瓷喷嘴
	NTC0024	Alumina Cup Gr.6-Φ9.8-15.6mm/53N27 陶瓷喷嘴
	NTC0027	Alumina Cup Gr.4-Φ6.4-29mm/53N28 陶瓷喷嘴
	NTC0028	Alumina Cup Gr.6-Φ9.8-29mm/53N26 陶瓷喷嘴
2	NTE0004-05	Collet Body Φ0.5-12mm/53N17 钨极夹座
	NTE0004-10	Collet Body Φ1.0-12mm/53N18 钨极夹座
	NTE0004-16*	Collet Body Φ1.6-12mm/53N19 钨极夹座
	NTE0004-24	Collet Body Φ2.4-12mm/24CB332 钨极夹座
3	NTD0004-05	Collet Φ0.5-14mm/53N15 钨极夹
	NTD0004-10	Collet Φ1.0-14mm/53N16 钨极夹
	NTD0004-16*	Collet Φ1.6-14mm/53N14 钨极夹
	NTD0004-24	Collet Φ2.4-14mm/24C332 钨极夹
4	NTQ0004*	Gasket 绝缘环
5	NTF0024*	TIG24 Torch Body 枪头
	NTF0224	TIG24F Torch Body 钨极夹
6	NBW0303*	Reduction 橡胶适配器
7	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NBX6612	Two Button Momentary Kit 双开关扳机总成
	NBX6613	Three Button Momentary Kit 三开关扳机总成
	NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NBX6615	One Button Momentary Kit + Potentiometer 电位开关
8	NBX0620	PCB 信号转接电路板
9	NTP0008-B*	Handle 手柄
10	NBW0007*	Locking Nut 手柄锁紧环
11	NBW0022*	Ball Joint 球形关节
12	NTH0064-A*	Cable Assembly 4m Long 电缆总成 4m
13	NAU3031*	M12X1 Power Connector 气电接头
14	NBW0351*	Power Adaptor Handle 快插把套
15	NX2079*	50 mm ² Power Adaptor 50mm ² 快插接头
16	NEA0326*	1/8G Connector 快插拐角
17	QGTJTM10X1*	M10X1 Gas Connector 气管接头
18	NBX0480	2 Pin Connector 2 芯插头



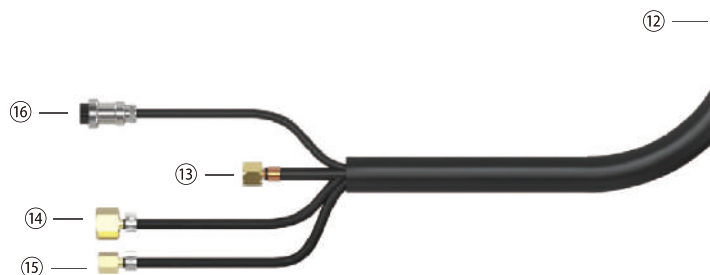
* Denotes Standard Build 表示标准配置，选配件须注明编号

KTW 24

额定值：180A DC 100% 暂载率。120A AC 100% 暂载率。
Rating: 180A DC 100% duty. 120A AC 100% duty.



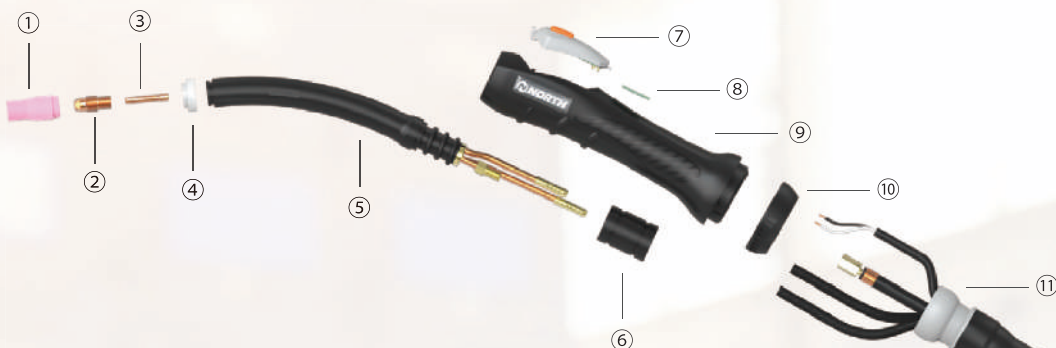
Model 型号			
Description 描述		Length 长度	Part Number 编号
KTW 24 Tig Torch		4m	NSY1407
Components			
No.	Part Number	Description	No. Part Number Description
1	NTC0021	Alumina Cup Gr.3-Φ4-16mm/53N23 陶瓷喷嘴	6 NBW0303* Reduction 橡胶适配器
	NTC0022*	Alumina Cup Gr.4-Φ6.4-16.5mm/53N24 陶瓷喷嘴	7 NBX6611* One Button Momentary Kit 单开关扳机总成
	NTC0023	Alumina Cup Gr.5-Φ8-15.6mm/53N25 陶瓷喷嘴	NBX6612 Two Button Momentary Kit 双开关扳机总成
	NTC0024	Alumina Cup Gr.6-Φ9.8-15.6mm/53N27 陶瓷喷嘴	NBX6613 Three Button Momentary Kit 三开关扳机总成
	NTC0027	Alumina Cup Gr.4-Φ6.4-29mm/53N28 陶瓷喷嘴	NBX6614 4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0028	Alumina Cup Gr.6-Φ9.8-29mm/53N26 陶瓷喷嘴	NBX6615 One Button Momentary Kit + Potentiometer 电位开关
2	NTE0004-05	Collet Body Φ0.5-12mm/53N17 钨极夹座	8 NBX0620 PCB 信号转接电路板
	NTE0004-10	Collet Body Φ1.0-12mm/53N18 钨极夹座	9 NTP0008-B* Handle 手柄
	NTE0004-16*	Collet Body Φ1.6-12mm/53N19 钨极夹座	10 NBW0007* Locking Nut 手柄锁紧环
	NTE0004-24	Collet Body Φ2.4-12mm/24CB332 钨极夹座	11 NBW0022* Ball Joint 球形关节
3	NTD0004-05	Collet Φ0.5-14mm/53N15 钨极夹	12 NTH0064 Cable Assembly 4m Long 电缆总成 4m
	NTD0004-10	Collet Φ1.0-14mm/53N16 钨极夹	13 NAU3019* M12X1 Power Connector 水电接头
	NTD0004-16*	Collet Φ1.6-14mm/53N14 钨极夹	14 QGJT3/8G* 3/8G Water Connector 水管接头
	NTD0004-24	Collet Φ2.4-14mm/24C332 钨极夹	15 QGJT1/4G* 1/4G Gas Connector 气管接头
4	NTQ0004*	Gasket 绝缘环	16 NBX0480* 2 Pin Connector 2 芯插头
5	NTG0024*	TIG24W Torch Body 枪头	
	NTG0224	TIG24WF Torch Body 柔性枪头	



* Denotes Standard Build 表示标准配置，选配件须注明编号

KTW 25

额定值：250A DC 100% 暂载率。220A AC 100% 暂载率。
Rating: 250A DC 100% duty. 220A AC 100% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
KTW 25 Tig Torch	4m	NSW1407

Components

No.	Part Number	Description	No.	Part Number	Description
1	NTC0012	Alumina Cup Gr.4-Φ6.4-30mm/13N08 陶瓷喷嘴		NTD0003-20	Collet Φ2.0-25mm 钨极夹
	NTC0013*	Alumina Cup Gr.5-Φ8-30mm/13N09 陶瓷喷嘴		NTD0003-24	Collet Φ2.4-25mm/13N23 钨极夹
	NTC0014	Alumina Cup Gr.6-Φ9.8-30mm/13N10 陶瓷喷嘴		NTD0003-32	Collet Φ3.2-25mm/13N24 钨极夹
	NTC0015	Alumina Cup Gr.7-Φ11.2-30mm/13N11 陶瓷喷嘴	4	NTQ0001*	Gasket 绝缘环
	NTC0016	Alumina Cup Gr.8-Φ12.7-30mm/13N12 陶瓷喷嘴	5	NTF0025*	TIG25 Torch Body 枪头
	NTC0017	Alumina Cup Gr.10-Φ15.7-30mm/13N13 陶瓷喷嘴	6	NBW0303*	Reduction 橡胶适配器
	NTC0096	Alumina Cup Gr.4L-Φ6.5-48mm/796F71 陶瓷喷嘴	7	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NTC0097	Alumina Cup Gr.5L-Φ8-48mm/796F72 陶瓷喷嘴		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTC0098	Alumina Cup Gr.6L-Φ9.5-48mm/796F73 陶瓷喷嘴		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTC0101	Alumina Cup Gr.4XL-Φ6.5-63mm/796F75 陶瓷喷嘴		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0102	Alumina Cup Gr.5XL-Φ8-63mm/796F76 陶瓷喷嘴		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
	NTC0103	Alumina Cup Gr.4XXL-Φ6.5-89mm/796F79 陶瓷喷嘴	8	NBX0620	PCB 信号转接电路板
2	NTE0003-05	Collet Body Φ0.5-21mm/13N25 钨极夹座	9	NTP0008-B*	Handle 手柄
	NTE0003-10	Collet Body Φ1.0-21mm/13N26 钨极夹座	10	NBW0007*	Locking Nut 手柄锁紧环
	NTE0003-16*	Collet Body Φ1.6-21mm/13N27 钨极夹座	11	NBW0022*	Ball Joint 球形关节
	NTE0003-20	Collet Body Φ2.0-21mm 钨极夹座	12	NTH0064*	TIG20 Cable Assembly 4m Long 电缆总成 4m
	NTE0003-24	Collet Body Φ2.4-21mm/13N28 钨极夹座	13	NAU3019*	M12X1 Power Connector 水电接头
	NTE0003-32	Collet Body Φ3.2-21mm/13N29 钨极夹座	14	QGJT3/8G*	3/8G Water Connector 水管接头
3	NTD0003-05	Collet Φ0.5-25mm/13N20 钨极夹	15	QGJT1/4G*	1/4G Gas Connector 气管接头
	NTD0003-10	Collet Φ1.0-25mm/13N21 钨极夹	16	NBX0480*	2 Pin Connector 2 芯插头
	NTD0003-16	Collet Φ1.6-25mm/13N22 钨极夹			

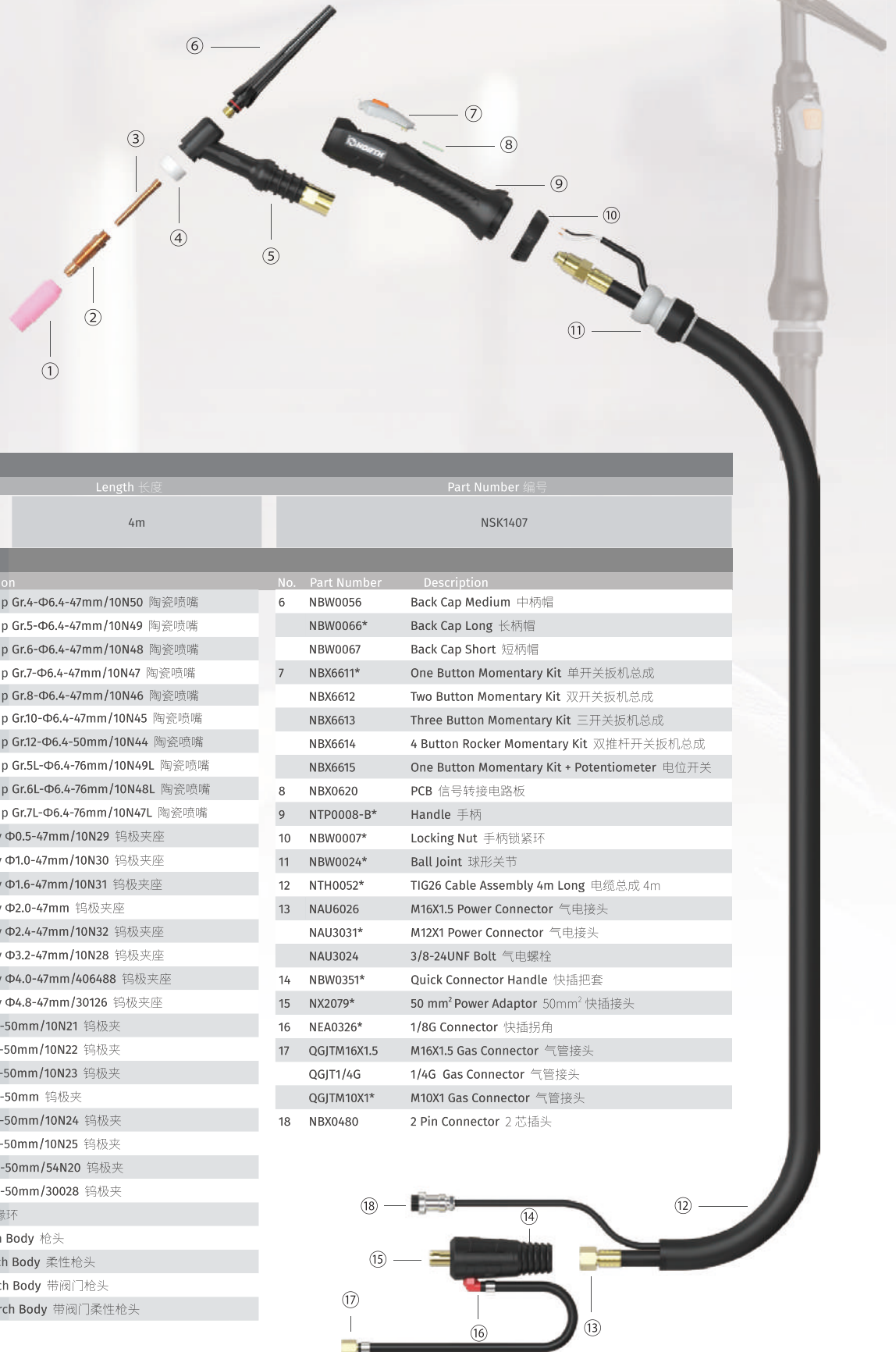


* Denotes Standard Build 表示标准配置，选配件须注明编号

KT 26

额定值：200A DC 35% 暂载率。150A AC 35% 暂载率。

Rating: 200A DC 35% duty. 150A AC 35% duty.



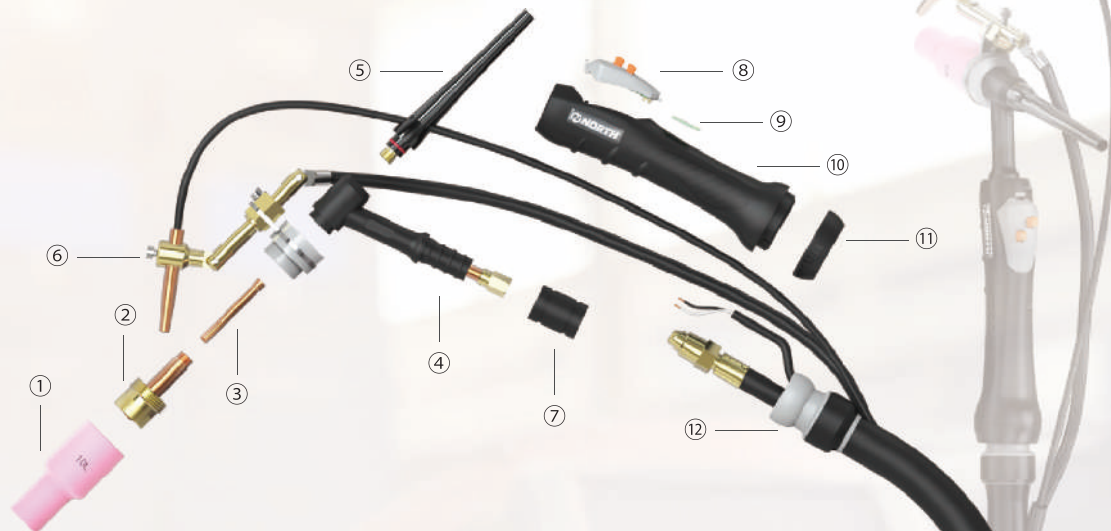
Model 型号		
Description 描述	Length 长度	Part Number 编号
KT 26 Tig Torch	4m	NSK1407
Components		
No.	Part Number	Description
1	NTC0002	Alumina Cup Gr.4-Φ6.4-47mm/10N50 陶瓷喷嘴
	NTC0003	Alumina Cup Gr.5-Φ6.4-47mm/10N49 陶瓷喷嘴
	NTC0004	Alumina Cup Gr.6-Φ6.4-47mm/10N48 陶瓷喷嘴
	NTC0005*	Alumina Cup Gr.7-Φ6.4-47mm/10N47 陶瓷喷嘴
	NTC0006	Alumina Cup Gr.8-Φ6.4-47mm/10N46 陶瓷喷嘴
	NTC0007	Alumina Cup Gr.10-Φ6.4-47mm/10N45 陶瓷喷嘴
	NTC0008	Alumina Cup Gr.12-Φ6.4-50mm/10N44 陶瓷喷嘴
	NTC0091	Alumina Cup Gr.5L-Φ6.4-76mm/10N49L 陶瓷喷嘴
	NTC0092	Alumina Cup Gr.6L-Φ6.4-76mm/10N48L 陶瓷喷嘴
	NTC0093	Alumina Cup Gr.7L-Φ6.4-76mm/10N47L 陶瓷喷嘴
2	NTE0001-05	Collet Body Φ0.5-47mm/10N29 钨极夹座
	NTE0001-10	Collet Body Φ1.0-47mm/10N30 钨极夹座
	NTE0001-16	Collet Body Φ1.6-47mm/10N31 钨极夹座
	NTE0001-20	Collet Body Φ2.0-47mm 钨极夹座
	NTE0001-24*	Collet Body Φ2.4-47mm/10N32 钨极夹座
	NTE0001-32	Collet Body Φ3.2-47mm/10N28 钨极夹座
	NTE0001-40	Collet Body Φ4.0-47mm/406488 钨极夹座
	NTE0001-48	Collet Body Φ4.8-47mm/30126 钨极夹座
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹
	NTD0001-20	Collet Φ2.0-50mm 钨极夹
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹
	NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹
	NTD0001-48	Collet Φ4.8-50mm/30028 钨极夹
4	NTQ0002*	Gasket 绝缘环
5	NTF0026*	TIG26 Torch Body 枪头
	NTF0027	TIG26F Torch Body 柔性枪头
	NTF0126	TIG26V Torch Body 带阀门枪头
	NTF0127	TIG26VF Torch Body 带阀门柔性枪头

No.	Part Number	Description
6	NBW0056	Back Cap Medium 中柄帽
	NBW0066*	Back Cap Long 长柄帽
	NBW0067	Back Cap Short 短柄帽
7	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NBX6612	Two Button Momentary Kit 双开关扳机总成
	NBX6613	Three Button Momentary Kit 三开关扳机总成
	NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NBX6615	One Button Momentary Kit + Potentiometer 电位开关
8	NBX0620	PCB 信号转接电路板
9	NTP0008-B*	Handle 手柄
10	NBW0007*	Locking Nut 手柄锁紧环
11	NBW0024*	Ball Joint 球形关节
12	NTH0052*	TIG26 Cable Assembly 4m Long 电缆总成 4m
13	NAU6026	M16X1.5 Power Connector 气电接头
	NAU3031*	M12X1 Power Connector 气电接头
	NAU3024	3/8-24UNF Bolt 气电螺栓
14	NBW0351*	Quick Connector Handle 快插把套
15	NX2079*	50 mm ² Power Adaptor 50mm ² 快插接头
16	NEA0326*	1/8G Connector 快插拐角
17	QGJTM16X1.5	M16X1.5 Gas Connector 气管接头
	QGJT1/4G	1/4G Gas Connector 气管接头
	QGJTM10X1*	M10X1 Gas Connector 气管接头
18	NBX0480	2 Pin Connector 2 芯插头

* Denotes Standard Build 表示标准配置，选配件须注明编号

KTH 17

额定值: 150A DC 35% 暂载率。125A AC 35% 暂载率。
Rating: 150A DC 35% duty. 125A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
KTH 17 Tig Torch	4m	NSF4427-K

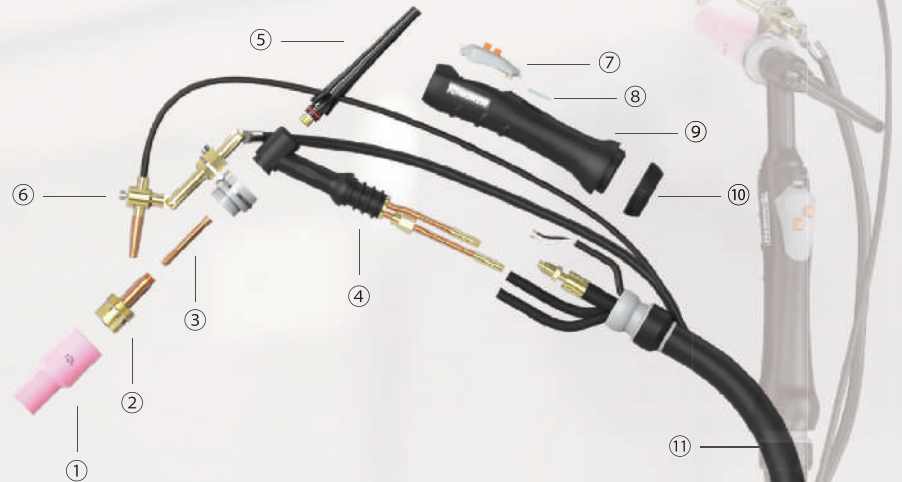
Components		
No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹
	NTD0001-20	Collet Φ2.0-50mm 钨极夹
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹
4	NTF0017*	TIG17 Torch Body 枪头
	NTF0022	TIG17F Torch Body 柔性枪头
	NTF0117	TIG17V Torch Body 带阀门枪头
	NTF0118	TIG17VF Torch Body 带阀门柔性枪头
5	NBW0056	Back Cap Medium 中柄帽
	NBW0066*	Back Cap Long 长柄帽
	NBW0067	Back Cap Short 短柄帽
6	ES0018-B*	Cold Wire Adaptor Assembly 送丝支架
7	NBW0303*	Reduction 橡胶适配器
8	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NBX6612	Two Button Momentary Kit 双开关扳机总成
	NBX6613	Three Button Momentary Kit 三开关扳机总成
	NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NBX6615	One Button Momentary Kit + Potentiometer 电位开关
9	NBX0620	PCB 信号转接电路板
10	NTP0008-B*	Handle 手柄
11	NBW0007*	Locking Nut 手柄锁紧环
12	NBW0024*	Ball Joint 球形关节
13	NTH0087H*	TIG17 Cable Assembly 4m Long 电缆总成 4m
14	AR0052*	Euro Plug 欧式内芯
15	NX0022*	50 mm ² Dinse Plug 50mm ² 快插接头
16	NBX0480	2 Pin connector 2 芯插头
17	NX0020	10-25 mm ² Dinse Plug 10-25mm ² 快插接头



* Denotes Standard Build 表示标准配置, 选配件须注明编号

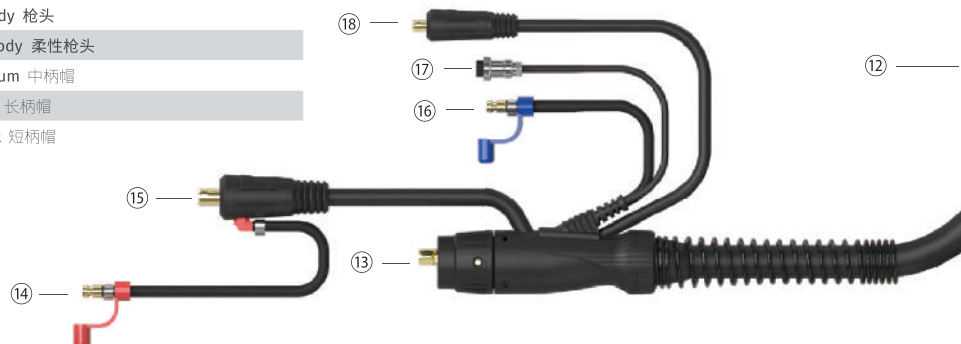
KTHW 18

额定值：350A DC 100% 暂载率。270A AC 100% 暂载率。
Rating: 350A DC 100% duty. 270A AC 100% duty.



Model 型号			
Description 描述	Length 长度	Part Number 编号	
KTHW 18 Tig Torch	4m	NSR4427-K	

Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴	6	ES0018-B*	Cold Wire Adaptor Assembly 送丝支架
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴	7	NBX6611*	One Button Momentary Kit 单开关扳机总成
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴	8	NBX0620	PCB 信号转接电路板
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴	9	NTP0008-B*	Handle 手柄
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座	10	NBW0007*	Locking Nut 手柄锁紧环
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座	11	NBW0024*	Ball Joint 球形关节
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座	12	NTH0088H*	TIG26 Cable Assembly 4m Long 电缆总成 4m
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座	13	AR0052*	Euro Plug 欧式内芯
	NTE0009-32	Collet Body Φ3.2-47mm/10N28 钨极夹座	14	FA3020 (Red)	Water Feed Hose 通水快速插头
	NTE0009-40	Collet Body Φ4.0-47mm/406488 钨极夹座	15	NX2079*	50 mm ² Dinse Plug 50mm ² 快插接头
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹	16	FA3020 (Blue)	Water Return Hose 通水快速插头
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	17	NBX0480	2 Pin connector 2 芯插头
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹	18	NX0020	10-25 mm ² Dinse Plug 10-25mm ² 快插接头
	NTD0001-20	Collet Φ2.0-50mm 钨极夹			
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹			
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹			
	NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹			
4	NTG0018*	TIG18 Torch Body 枪头			
	NTG0118	TIG18F Torch Body 柔性枪头			
5	NBW0056	Back Cap Medium 中柄帽			
	NBW0066*	Back Cap Long 长柄帽			
	NBW0067	Back Cap Short 短柄帽			

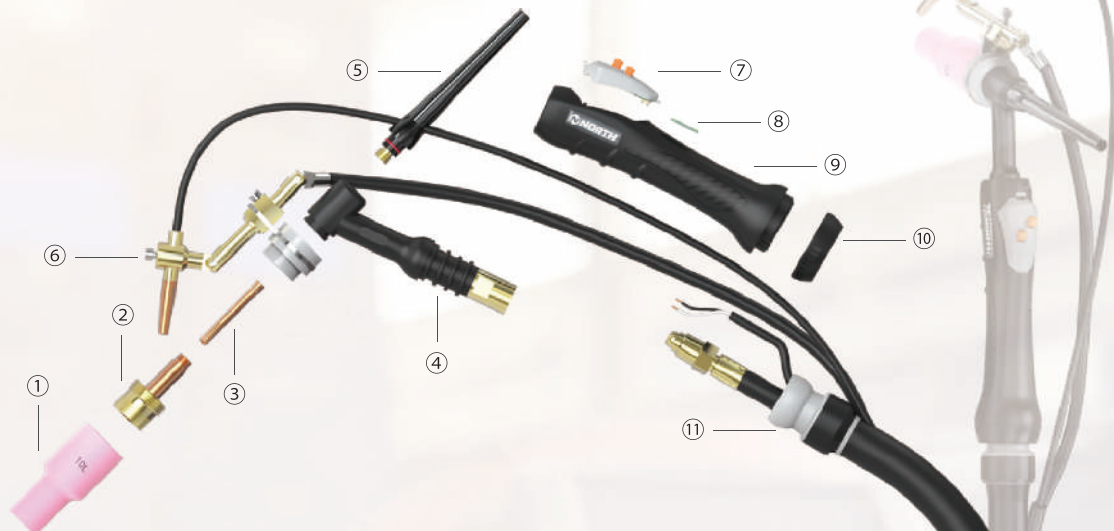


* Denotes Standard Build 表示标准配置，选配件须注明编号

KTH 26

额定值：200A DC 35% 暂载率。150A AC 35% 暂载率。

Rating: 200A DC 35% duty. 150A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
KTH 26 Tig Torch	4m	NSK4427-K

Components

No.	Part Number	Description	No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴		NTF0027	TIG26F Torch Body 柔性枪头
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴		NTF0126	TIG26V Torch Body 带阀门枪头
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴		NTF0127	TIG26VF Torch Body 带阀门柔性枪头
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴	5	NBW0056	Back Cap Medium 中柄帽
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴		NBW0066*	Back Cap Long 长柄帽
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴		NBW0067	Back Cap Short 短柄帽
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴	6	ES0018-B*	Cold Wire Adaptor Assembly 送丝支架
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴	7	NBX6611*	One Button Momentary Kit 单开关扳机总成
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座		NBX6612	Two Button Momentary Kit 双开关扳机总成
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座		NBX6613	Three Button Momentary Kit 三开关扳机总成
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座		NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座		NBX6615	One Button Momentary Kit + Potentiometer 电位开关
	NTE0009-32	Collet Body Φ3.2-47mm/10N28 钨极夹座	8	NBX0620	PCB 信号转接电路板
	NTE0009-40	Collet Body Φ4.0-47mm/406488 钨极夹座	9	NTP0008-B*	Handle 手柄
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹	10	NBW0007*	Locking Nut 手柄锁紧环
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	11	NBW0024*	Ball Joint 球形关节
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹	12	NTH0089H*	TIG26 Cable Assembly 4m Long 电缆总成 4m
	NTD0001-20	Collet Φ2.0-50mm 钨极夹	13	AR0052*	Euro Plug 欧式内芯
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹	14	NX0022*	50 mm ² Dinse Plug 50mm ² 快插接头
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹	15	NBX0480	2 Pin connector 2 芯插头
	NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹	16	NX0020	10-25 mm ² Dinse Plug 10-25mm ² 快插接头
4	NTF0026*	TIG26 Torch Body 枪头			



* Denotes Standard Build 表示标准配置，选配件须注明编号

Handle and Switches

手柄及开关模块

These module/switch options are available as an extension on a standard Klasik-Tig torch. Please ask for connection details as this depends on used welding machine.

这些模块/开关选项可作为标准Klasik-Tig氩弧焊枪的扩展。请根据所用焊机咨询相关模块使用详情。



Part Number 零件号	Description 描述
1 NBW0303	Reduction 橡胶适配器
2 NTP0008-B	Handle 手柄
3 NBW0007	Locking Nut 手柄锁紧环
4 NBW0022	Small Ball Joint Tig 小号球形关节三件套
5 NBW0023	Connection Set(5-parts) for neoprene/leather 皮革与橡胶外皮链接小号五件套
6 NBW0024	Large Ball Joint Tig 大号球形关节三件套
7 NBW0025	Connection Set(5-parts) for neoprene/leather 皮革与橡胶外皮链接大号五件套
8 NBX6611*	One Button Momentary Kit 单开关扳机总成
9 NBX6612	Two Button Momentary Kit 双开关扳机总成
10 NBX6613	Three Button Momentary Kit 三开关扳机总成
11 NBX6614	4 Button Rocker Momentary Kit 双推杆开关扳机总成
12 NBX6615	One Button Momentary Kit + Potentiometer 单按键电位器开关扳机总成
13 NBX0620	PCB 信号转接电路板

Magnifik Range



人体工程学设计，轻便，可靠，耐用，
只用一个螺丝。
双色包胶。

枪头可旋转，双色包胶。
垂直加弧度的设计，可以保证使用者不同的握姿。

开关系统有很好的防尘、防水功能。
控制模块有多样性选择。

配件寿命长。

有大小两种手柄。

镀金的弹性插针的接触模块。

柔润平滑的连接方式。

(1) Ergonomic, lightweight, durable and solid handle construction, with single screw assembly.

(2) Integrated soft rubber handle grips ensure optimal grip pressure.

(3) Many switch options available.

(4) Rotatable torch body, able to adjust welding angles.

(5) Vertically curved front cap with grip lines for comfortable and stable pen grip.

(6) Smooth revolving ball joint.

(7) Available in two handle sizes.

(8) Gold plated spring-pin contacts for optimal contact of switch and machine.

(9) Switch system that keeps dirt and water away from the PCB.

(10) Long life consumables.

MAGNIFIK SERIES



Technical Data 参数			MTW 35	MTW 45	MTHW 17	MTHW 18	MTHW 26
Cooling Method 冷却方式			Water-Cooled	Water Cooled	Air-Cooled	Water-Cooled	Air-Cooled
Rating: DC/AC			320A/230A	450A/360A	150A/125A	350A/270A	200A/150A
Duty Cycle: 暂载率			100%	100%	35%	100%	35%
Wire Size: 焊丝直径			-	-	0.5-2.4mm	0.5-4.0mm	0.5-4.0mm
Order Part No.		4M	-	-	NSF4427-M	NSR4427-M	NSK4427-M

MTW 35

额定值: 320A DC 230A AC/DC, 100% 暂载率。
Rating: 320A DC 230A AC/DC, 100% duty.

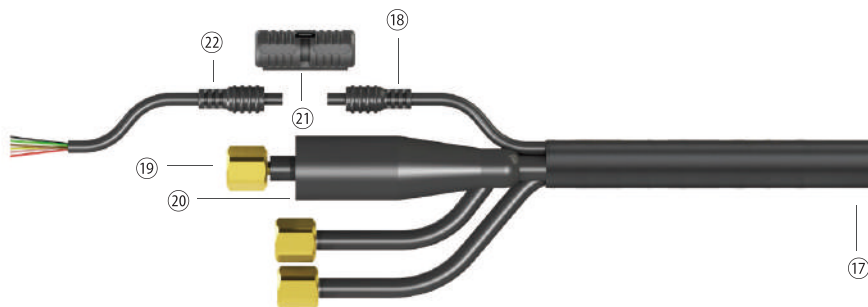


Model 型号

Description 描述	End 后端	Part Number 编号
MTW 30-4M	M12x1	MTW30-4600
	3/8G	MTW 30-4800
	30-50mm ²	MTW 30-4650
MTW 30-8M	M12x1	MTW30-8600
	3/8G	MTW 30-8800
	30-50mm ²	MTW 30-8650

Components 部件

No. 序号	Part Number 零件号	Description 描述	No. 序号	Part Number 零件号	Description 描述
1	520700	Torch Body Standard 枪头	15	453752	Leather Sheating 23mm L=50cm 护套
2	500400	Heat Shield 垫圈	16	501293	Connection Set (5-parts) For Neoprene/Leather 23mm 橡胶及皮革连接套 23mm
3	500342	41V33 Back Cap Short 41V33 短柄帽	17	453790	Neoprene Sheating 21mm p/mtr 橡胶套
4	500344	41V35 Back Sap medium 41V35 中柄帽	18	306550	Switch cable 4mtr (QuickConnect) 4m 开关线
5	500340	41V24 Back Sap long 41V24 长柄帽		306552	Switch cable 8mtr (QuickConnect) 8m 开关线
6	500360	98W77 O-ring 98W77 O 形圈	19	S60430400	Power/Water Cable 4mtr M12x1
7	500658	13N23 Collet 2.4mm 13N23 钨极夹 2.4mm		S60430422	Power/Water Cable 4mtr 3/8G
8	500828	45V44 Gas Lens 2.4mm 45V44 气筛 2.4mm		S60430800	Power/Water Cable 8mtr M12x1
9	500564	53N60 Gas Lens Cup 9.5mm Gr. 6 陶瓷嘴		S60430822	Power/Water Cable 8mtr 3/8G
10	500504	13N10 Ceramic Cup 9.5mm Gr. 6 陶瓷嘴	20	500890	Insulation Boot 绝缘套
11	500758	13N28 Collet Body 2.4mm 钨极夹座	21	306545	Locking clip (QuickConnect) 快插锁箍
12	N8X9510	Switch Module 1-Button complete 开关	22	306559	Switch Cable End Without Plug (Quick Connect) 开关线不带插接头
13	N8X9900	Handle complete with 1-Button Switch 手柄			
14	509200	Ball-And-Socket Joint With Connection Ring 球形接头			



* Denotes Standard Build 表示标准配置, 选配件须注明编号

MTW 45

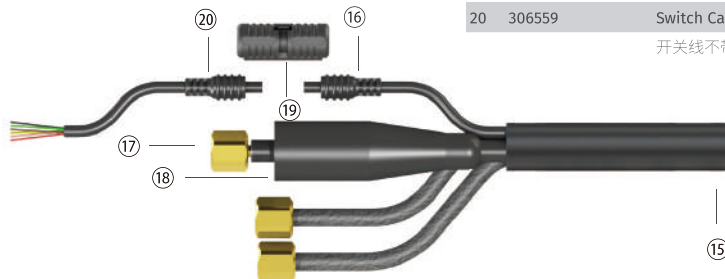
额定值：450A DC 360A AC/DC, 100% 暂载率。

Rating: 450A DC 360A AC/DC, 100% duty.



Model 型号		
Description 描述	End 后端	Part Number 编号
MTW 45-4M	M12x1	MTW45-4600
	3/8G	MTW 45-4800
	9/16UNF	MTW 45-4900
	30-50mm ²	MTW 45-4650
MTW 45-8M	M12x1	MTW45-8600
	3/8G	MTW 45-8800
	9/16UNF	MTW 45-8900
	30-50mm ²	MTW 45-8650

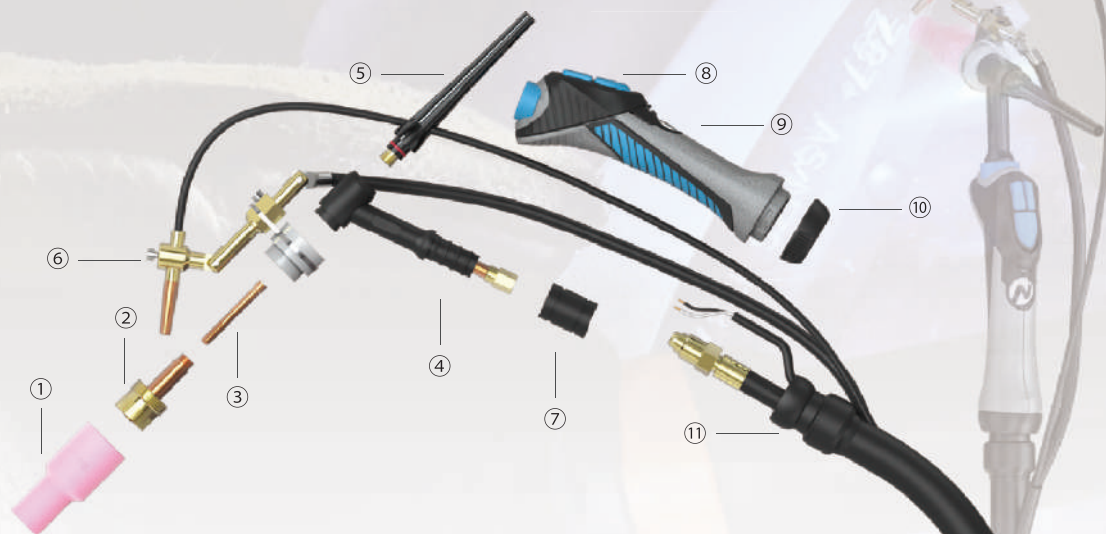
Components 部件		
No. 序号	Part Number 零件号	Description 描述
1	502051	Torch Body 枪头
2	502210	0314007 O-ring O 形圈
3	502070	Back cap long 长柄帽
4	502072	Back cap short 短柄帽
5	502554	0314102 Collet 2,4mm
6	502650	0314200 Collet body 钨极夹座
7	502700	0314300 Gas lens 气帘
8	502400	0314201 Ceramic cup 9,5mm 陶瓷嘴
9	502450	0314301 Gas lens cup 9,5mm
10	N8X9510	Switch Module 1-Button complete 开关
11	N8x9950	Handle complete with 1-Button Switch 手柄
12	509210	Ball-And-Socket Joint With Connection Ring 球形接头
13	453756	Leather Sheathing 27mm L=50cm 护套
14	501298	Connection set (5-parts) for neoprene/leather 23mm 橡胶及皮革连接套 23mm
15	453780	Neoprene sheathing 25mm p/mtr 护套
16	306550	Switch cable 4mtr (QuickConnect) 4m 开关线
	306552	Switch cable 8mtr (QuickConnect) 8m 开关线
17	S88000400	Power/water cable 4mtr M12x1
	S88000422	Power/water cable 4mtr 3/8G
	S88000425	Power/water cable 4mtr 9/16" UNF
	S88000800	Power/water cable 8mtr M12x1
	S88000822	Power/water cable 8mtr 3/8G
	S88000825	Power/water cable 8mtr 9/16" UNF
18	500890	Insulation boot 绝缘套
19	306545	Locking clip (QuickConnect) 快插锁箍
20	306559	Switch Cable End Without Plug (Quick Connect) 开关线不带插接头



* Denotes Standard Build 表示标准配置，选配件须注明编号

MTH 17

额定值: 150A DC 35% 暂载率。125A AC 35% 暂载率。
Rating: 150A DC 35% duty. 125A AC 35% duty.



Model 型号		
Description 描述	Length 长度	Part Number 编号
MTH 17 TIG Torch	4m	NSF4427-H

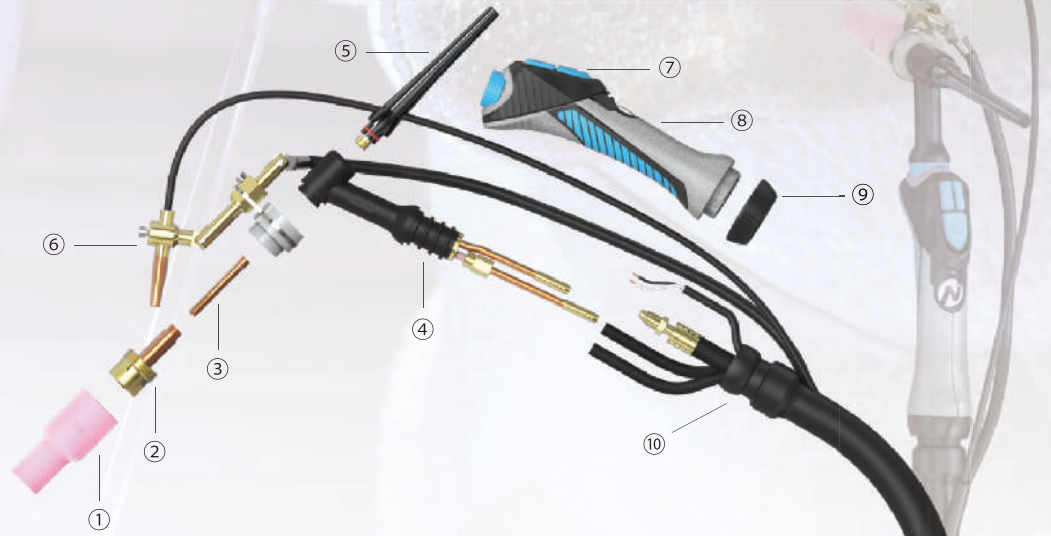
Components		
No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹
	NTD0001-20	Collet Φ2.0-50mm 钨极夹
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹
4	NTF0017*	TIG17 Torch Body 枪头
	NTF0022	TIG17F Torch Body 柔性枪头
	NTF0117	TIG17V Torch Body 带阀门枪头
	NTF0118	TIG17VF Torch Body 带阀门柔性枪头
5	NBW0056	Back Cap Medium 中柄帽
	NBW0066*	Back Cap Long 长柄帽
	NBW0067	Back Cap Short 短柄帽
6	ES0018-B*	Cold Wire Adaptor Assembly 送丝支架
7	NBW0303*	Reduction 橡胶适配器
8	8X9510	One Button Momentary Kit 单开关扳机总成
	8X9520	Two Button Momentary Kit 双开关扳机总成
	8X9530	Three Button Momentary Kit 三开关扳机总成
	8X9550*	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	8X9570	One Button Momentary Kit + Potentiometer 电位开关
9	8X9950*	Handle 手柄
10	NBW0007*	Locking Nut 手柄锁紧环
11	NBW0024*	Ball Joint 球形关节
12	NTH0087H*	TIG17 Cable Assembly 4m Long 电缆总成 4m
13	AR0052*	Euro Plug 欧式内芯
14	NX2079*	50 mm² Dinse Plug 50mm² 快插接头
15	NBX0480	2 Pin connector 2 芯插头
16	NX0020	10-25 mm² Dinse Plug 10-25mm² 快插接头



* Denotes Standard Build 表示标准配置，选配件须注明编号

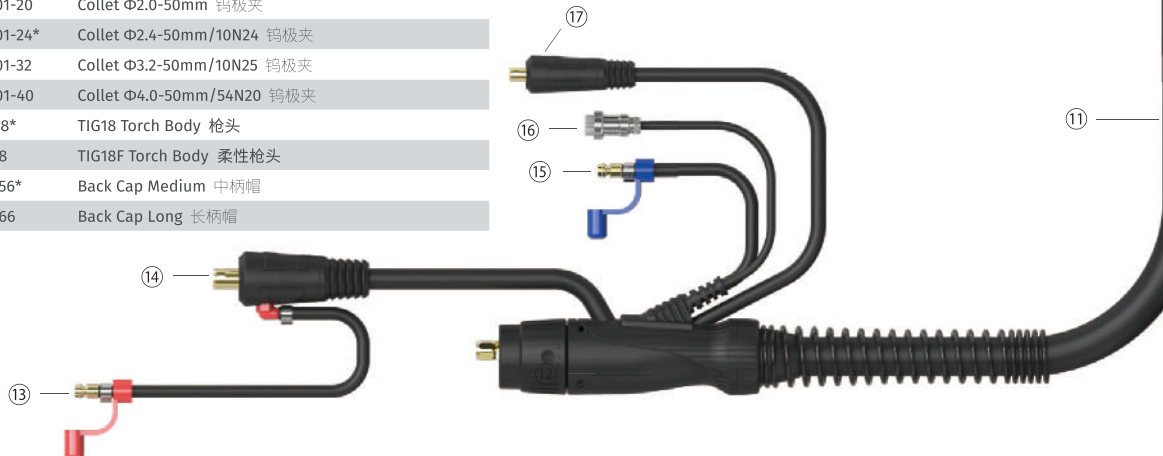
MTHW 18

额定值：350A DC 100% 暂载率。270A AC 100% 暂载率。
Rating: 350A DC 100% duty. 270A AC 100% duty.



Model 型号	Length 长度	Part Number 编号
MTHW 18 TIG Torch	4m	NSR4427-H

Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴		NBW0067	Back Cap Short 短柄帽
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴	6	ES0018-B	Cold Wire Adaptor Assembly 送丝支架
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴	7	8X9510	One Button Momentary Kit 单开关扳机总成
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴		8X9520	Two Button Momentary Kit 双开关扳机总成
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴		8X9530	Three Button Momentary Kit 三开关扳机总成
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴		8X9550	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴		8X9570	One Button Momentary Kit + Potentiometer 电位开关
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴	8	8X9950*	Handle 手柄
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座	9	NBW0007*	Locking Nut 手柄锁紧环
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座	10	NBW0024*	Ball Joint 球形关节
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座	11	NTH0088H*	TIG18 Cable Assembly 4m Long 电缆总成 4m
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座	12	AR0052*	Euro Plug 欧式内芯
	NTE0009-32	Collet Body Φ3.2-47mm/10N28 钨极夹座	13	FA3020 (Red)	Water Feed Hose 通水快速插头
	NTE0009-40	Collet Body Φ4.0-47mm/406488 钨极夹座	14	NX2079*	50 mm ² Dinse Plug 50mm ² 快插接头
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹	15	FA3020 (Blue)	Water Return Hose 通水快速插头
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	16	NBX0480	2 Pin connector 2 芯插头
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹	17	NX0020	10-25 mm ² Dinse Plug 10-25mm ² 快插接头
	NTD0001-20	Collet Φ2.0-50mm 钨极夹			
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹			
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹			
	NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹			
4	NTG0018*	TIG18 Torch Body 枪头			
	NTG0118	TIG18F Torch Body 柔性枪头			
5	NBW0056*	Back Cap Medium 中柄帽			
	NBW0066	Back Cap Long 长柄帽			

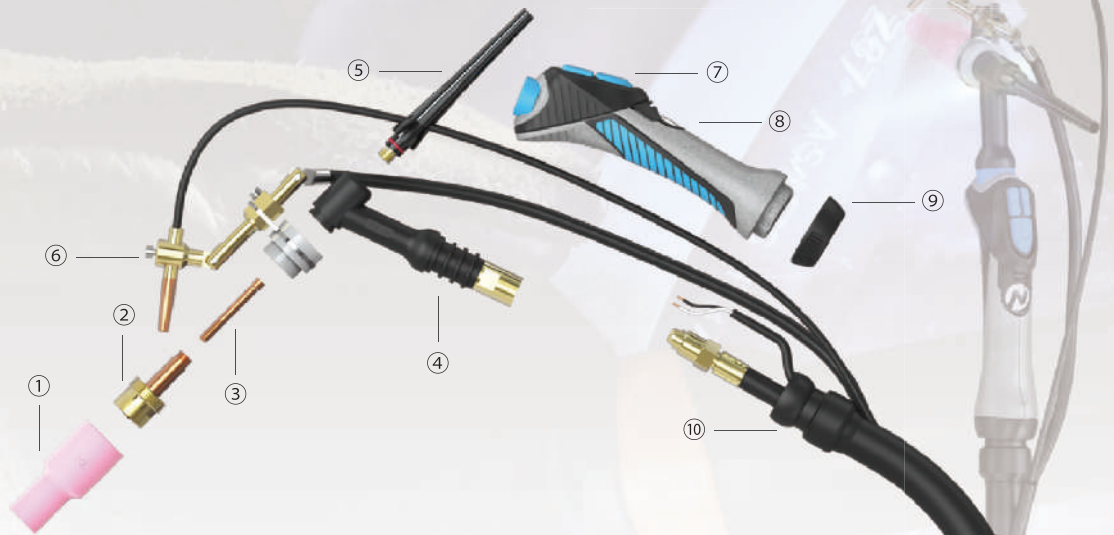


* Denotes Standard Build 表示标准配置，选配件须注明编号

MTH 26

额定值：200A DC 35% 暂载率。150A AC 35% 暂载率。

Rating: 200A DC 35% duty. 150A AC 35% duty.



Model 型号	Length 长度	Part Number 编号
MTH 26 TIG Torch	4m	NSK4427-H

Components					
No.	Part Number	Description	No.	Part Number	Description
1	NTC0117	Alumina Cup Gr.6-Φ9.5-48mm 陶瓷喷嘴		NTF0027	TIG26F Torch Body 柔性枪头
	NTC0118	Alumina Cup Gr.8-Φ12.5-48mm 陶瓷喷嘴		NTF0126	TIG26V Torch Body 带阀门枪头
	NTC0119	Alumina Cup Gr.10-Φ16-48mm 陶瓷喷嘴		NTF0127	TIG26VF Torch Body 带阀门柔性枪头
	NTC0120	Alumina Cup Gr.12-Φ19-48mm 陶瓷喷嘴	5	NBW0056*	Back Cap Medium 中柄帽
	NTC0117L	Alumina Cup Gr.6L-Φ9.5-70mm 陶瓷喷嘴		NBW0066	Back Cap Long 长柄帽
	NTC0118L	Alumina Cup Gr.8L-Φ12.5-70mm 陶瓷喷嘴		NBW0067	Back Cap Short 短柄帽
	NTC0119L	Alumina Cup Gr.10L-Φ16-70mm 陶瓷喷嘴	6	ES0018-B	Cold Wire Adaptor Assembly 送丝支架
	NTC0120L	Alumina Cup Gr.12L-Φ19-70mm 陶瓷喷嘴	7	8X9510*	One Button Momentary Kit 单开关扳机总成
2	NTE0009-05	Collet Body Φ0.5-47mm/10N29 钨极夹座		8X9520	Two Button Momentary Kit 双开关扳机总成
	NTE0009-10	Collet Body Φ1.0-47mm/10N30 钨极夹座		8X9530	Three Button Momentary Kit 三开关扳机总成
	NTE0009-16	Collet Body Φ1.6-47mm/10N31 钨极夹座		8X9550	4 Button Rocker Momentary Kit 双推杆开关扳机总成
	NTE0009-24	Collet Body Φ2.4-47mm/10N32 钨极夹座		8X9570	One Button Momentary Kit + Potentiometer 电位开关
	NTE0009-32	Collet Body Φ3.2-47mm/10N28 钨极夹座	8	8X9950	Handle 手柄
	NTE0009-40	Collet Body Φ4.0-47mm/406488 钨极夹座	9	NBW0007*	Locking Nut 手柄锁紧环
3	NTD0001-05	Collet Φ0.5-50mm/10N21 钨极夹	10	NBW0024*	Ball Joint 球形关节
	NTD0001-10	Collet Φ1.0-50mm/10N22 钨极夹	11	NTH0089H*	TIG26 Cable Assembly 4m Long 电缆总成 4m
	NTD0001-16	Collet Φ1.6-50mm/10N23 钨极夹	12	AR0052*	Euro Plug 欧式内芯
	NTD0001-20	Collet Φ2.0-50mm 钨极夹	13	NX2079*	50 mm ² Dinse Plug 50mm ² 快插接头
	NTD0001-24*	Collet Φ2.4-50mm/10N24 钨极夹	14	NBX0480	2 Pin connector 2 芯插头
	NTD0001-32	Collet Φ3.2-50mm/10N25 钨极夹	15	NX0020	10-25 mm ² Dinse Plug 10-25mm ² 快插接头
	NTD0001-40	Collet Φ4.0-50mm/54N20 钨极夹			
4	NTF0026*	TIG26 Torch Body 枪头			



* Denotes Standard Build 表示标准配置，选配件须注明编号

Switches

开关模块

These module/switch options are available as an extension on a standard Magnifik-Tig torch. Please ask for connection details as this depends on used welding machine.

这些模块/开关选项可作为标准Magnifik-Tig氩弧焊枪的扩展。请根据所用焊机咨询相关模块使用详情。



No.	Part Number	Description
序号	零件号	描述
1	N8X9510	1-Button switch complete - Momentary switch
2	N8X9560	Lamelle switch complete - Momentary switch
3	N8X9520	2-Button switch complete Momentary switch with Up / Down application
4	N8X9530	3-Button switch complete Momentary or Latching switch with Up / Down application
5	N8X9550	4-Button Rocker switch complete Latching switch with Up / Down application
6	N8X9570	1-Button Potentiometer switch 10 kOhm complete Momentary switch with Potentiometer

WEAR PARTS


TIG17/18/26



WEAR PARTS

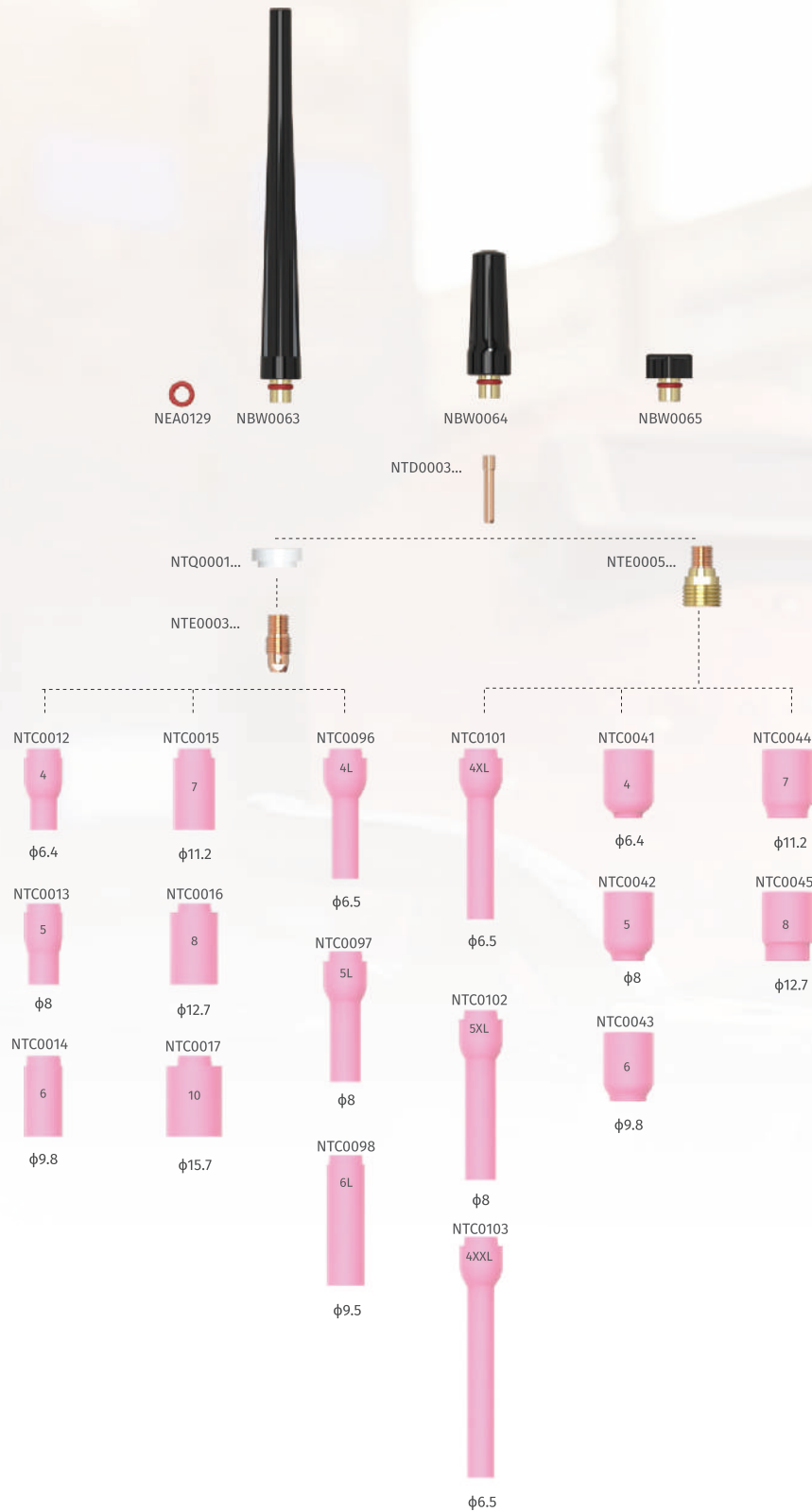
Consumables					
No.	Part Number	Description	No.	Part Number	Description
1	NBW0056	Medium Back Cap	36	NTC0120XL	Gas L.Alumina Cup Gr.6-φ19
2	NBW0066	Long Back Cap /57Y02	37	NTD0001-05	Collet φ0.5mm 10N21
3	NBW0067	Shot Cap /57Y04	38	NTD0001-10	Collet φ1.0mm 10N22
4	NEA0130	O-Ring	39	NTD0001-16	Collet φ1.6mm 10N23
5	NTC0002	Alumina Cup Gr.4-φ6.4/10N50	40	NTD0001-20	Collet φ2.0mm
6	NTC0003	Alumina Cup Gr.5-φ8.0/10N49	41	NTD0001-24	Collet φ2.4mm 10N24
7	NTC0004	Alumina Cup Gr.6-φ9.8/10N48	42	NTD0001-32	Collet φ3.2mm 10N25
8	NTC0005	Alumina Cup Gr.7-φ11.2/10N47	43	NTD0001-40	Collet φ4.0mm 54N20
9	NTC0006	Alumina Cup Gr.8-φ12.74/10N46	44	NTD0001-48	Collet φ4.8mm 30028
10	NTC0007	Alumina Cup Gr.10-φ15.7/10N45	45	NTD0022-10	Collet φ1.0mm-Length 52mm
11	NTC0008	Alumina Cup Gr.12-φ19/10N44	46	NTD0022-16	Collet φ1.6mm Length 52mm
12	NTC0031	Gas L.Alumina Cup Gr.4-φ6.4/54N18	47	NTD0022-24	Collet φ2.4mm Length 52mm
13	NTC0032	Gas L.Alumina Cup Gr.5-φ8.0/54N17	48	NTD0022-32	Collet φ3.2mm Length 52mm
14	NTC0033	Gas L.Alumina Cup Gr.6-φ9.8/54N16	49	NTD0022-40	Collet φ4.0mm Length 52mm
15	NTC0034	Gas L.Alumina Cup Gr.7-φ11.2/54N15	50	NTE0001-05	Collet Body φ0.5mm 10N29
16	NTC0035	Gas L.Alumina Cup Gr.8-φ12.7/54N14	51	NTE0001-10	Collet Body φ1.0mm 10N30
17	NTC0036	Gas L.Alumina Cup Gr.11-φ19/54N19L	52	NTE0001-16	Collet Body φ1.6mm 10N31
18	NTC0037	Gas L.Alumina Cup Gr.Short-φ17.2/54N19	53	NTE0001-24	Collet Body φ2.4mm 10N32
19	NTC0086	Gas L.Alumina Cup Gr.5-φ6.4 76mm/54N17L	54	NTE0001-32	Collet Body φ3.2mm 10N28
20	NTC0087	Gas L.Alumina Cup Gr.6-φ9.5 76mm/54N16L	55	NTE0001-40	Collet Body φ4.0mm 406488
21	NTC0088	Gas L.Alumina Cup Gr.7-φ11.0 76mm/54N15L	56	NTE0001-48	Collet Body φ4.8mm 30126
22	NTC0091	Gas L.Alumina Cup Gr.5-φ8.0 76mm/10N49L	57	NTE0006-05	Collet Body G.Lens 0.5mm 45V29
23	NTC0092	Gas L.Alumina Cup Gr.6-φ9.5 76mm/10N48L	58	NTE0006-10	Collet Body G.Lens 1.0mm 45V24
24	NTC0093	Gas L.Alumina Cup Gr.7-φ11.0 76mm/10N47L	59	NTE0006-16	Collet Body G.Lens 1.6mm 45V25
25	NTC0117	Gas L.Alumina Cup Gr.6-φ9.5	60	NTE0006-24	Collet Body G.Lens 2.4mm 45V26
26	NTC0118	Gas L.Alumina Cup Gr.6-φ12.5	61	NTE0006-32	Collet Body G.Lens 3.2mm 45V27
27	NTC0119	Gas L.Alumina Cup Gr.6-φ16	62	NTE0006-40	Collet Body G.Lens 4.0mm 45V28
28	NTC0120	Gas L.Alumina Cup Gr.6-φ19/53N87	63	NTQ0027	Large Dia. Gas Lens Insulator
29	NTC0117L	Gas L.Alumina Cup Gr.6-φ9.5	64	NTQ0002	Gasket
30	NTC0118L	Gas L.Alumina Cup Gr.6-φ12.5	65	NTQ0003	Gas Lens Insulator
31	NTC0119L	Gas L.Alumina Cup Gr.6-φ16	66	TE0009-10	collet Body Large G.Lens 1.0mm 45V0204
32	NTC0120L	Gas L.Alumina Cup Gr.6-φ19	67	TE0009-16	collet Body Large G.Lens 1.6mm 45V116
33	NTC0117XL	Gas L.Alumina Cup Gr.6-φ9.5	68	TE0009-24	collet Body Large G.Lens 2.4mm 45V64
34	NTC0118XL	Gas L.Alumina Cup Gr.6-φ12.5	69	TE0009-32	collet Body Large G.Lens 3.2mm 995795
35	NTC0119XL	Gas L.Alumina Cup Gr.6-φ16	70	TE0009-40	collet Body Large G.Lens 4.0mm 45V63

ACCESSORY KIT		
Part Number	Description	Qty
NTT0023	Accessory Kit φ1.6 Toriated with cap	1
NTT0024	Accessory Kit φ2.4 Toriated with cap	1
NTT0025	Accessory Kit φ3.2 Toriated with cap	1
NTT0103	Accessory Kit φ1.6Toriated	1
NTT0104	Accessory Kit φ2.4Toriated	1
NTT0105	Accessory Kit φ3.2Toriated	1
NTT0110	Master Accessory Kit 17/18/26	1

SPARE PARTS KIT			
Description		Qty	
ceramic nozzle		1	
collet		1	
collet body		1	
tungsten electrode		1	
			long back cap

WEAR PARTS

TIG9/20/25



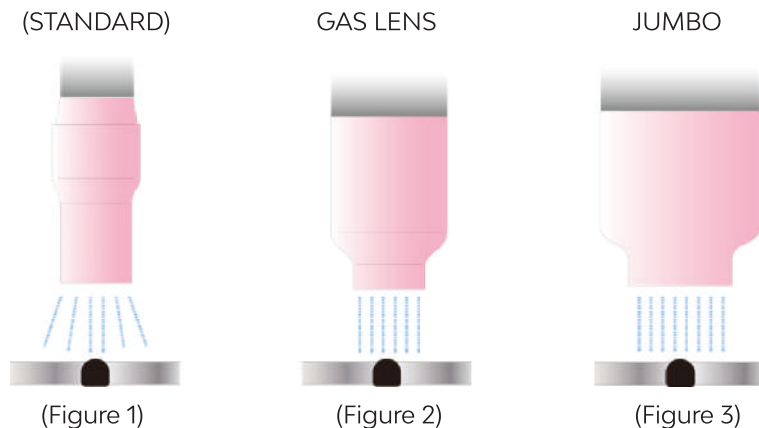
WEAR PARTS

Consumables						
No.	Part Number	Description	No.	Part Number	Description	
1	NBW0063	Long Back Cap /41V24	20	NTC0102	Long Alumina Cup Gr.5-φ5.0 /48mm	
2	NBW0064	Medium Back Cap /41V35	21	NTC0103	Long Alumina Cup Gr.4-φ6.5 /48mm	
3	NBW0065	Shot Cap /41V33	22	NTD0003-05	Collet φ0.5mm 13N20	
4	NEA0129	O-Ring 98W77	23	NTD0003-10	Collet φ1.0mm 13N21	
5	NTC0012	Alumina Cup Gr.4-φ6.4/13N08	24	NTD0003-16	Collet φ1.6mm 13N22	
6	NTC0013	Alumina Cup Gr.5-φ8.0/13N09	25	NTD0003-20	Collet φ2.0mm	
7	NTC0014	Alumina Cup Gr.6-φ9.8/13N10	26	NTD0003-24	Collet φ2.4mm 13N23	
8	NTC0015	Alumina Cup Gr.7-φ11.2/13N11	27	NTD0003-32	Collet φ3.2mm 13N24	
9	NTC0016	Alumina Cup Gr.8-φ12.74/13N12	28	NTE0003-05	Collet Body φ0.5mm 13N25	
10	NTC0017	Alumina Cup Gr.10-φ15.7/13N13	29	NTE0003-10	Collet Body φ1.0mm 13N26	
11	NTC0041	Gas L.Alumina Cup Gr.4-φ6.4/53N58	30	NTE0003-16	Collet Body φ1.6mm 13N27	
12	NTC0042	Gas L.Alumina Cup Gr.5-φ8.0/53N59	31	NTE0003-24	Collet Body φ2.4mm 13N28	
13	NTC0043	Gas L.Alumina Cup Gr.6-φ9.8/53N60	32	NTE0003-32	Collet Body φ3.2mm 13N29	
14	NTC0044	Gas L.Alumina Cup Gr.7-φ11.2/53N61	33	NTE0005-05	Collet Body G.Lens 0.5mm 45V41	
15	NTC0045	Gas L.Alumina Cup Gr.8-φ12.7/53N61S	34	NTE0005-10	Collet Body G.Lens 1.0mm 45V42	
16	NTC0096	Long Alumina Cup Gr.4-φ6.4 /48mm	35	NTE0005-16	Collet Body G.Lens 1.6mm 45V43	
17	NTC0097	Long Alumina Cup Gr.5-φ8.0 /48mm	36	NTE0005-24	Collet Body G.Lens 2.4mm 45V44	
18	NTC0098	Long Alumina Cup Gr.6-φ9.5 /48mm	37	NTE0005-32	Collet Body G.Lens 3.2mm 45V45	
19	NTC0101	Long Alumina Cup Gr.4-φ6.5 /48mm	38	NTQ0001	Gasket	
ACCESSORY KIT			SPARE PARTS KIT			
Part Number	Description	Qty	Description	Qty	Description	Qty
NTT0021	Accessory Kit φ1.6 Toriated with cap	1	Ceramic nozzle	1	Ceramic nozzle	1
NTT0022	Accessory Kit φ1.4 Toriated with cap	1	Collet	1	Collet	1
NTT0101	Accessory Kit φ1.6 Toriated	1	Collet body	1	Collet body	1
NTT0102	Accessory Kit φ2.4 Toriated	1	Tungsten electrode	1	Tungsten electrode	1
NTT0109	Tig9-Tig20(Master Accessory Kit 9-20)	1			Long back cap	1

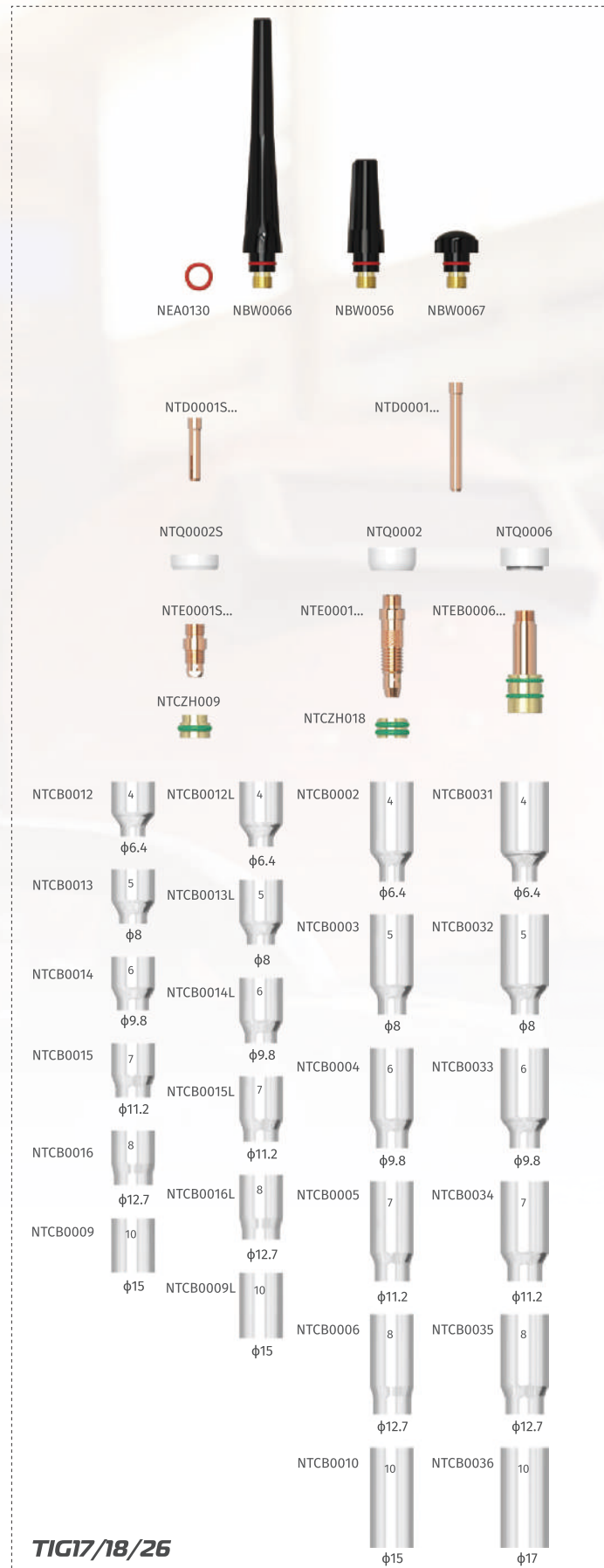
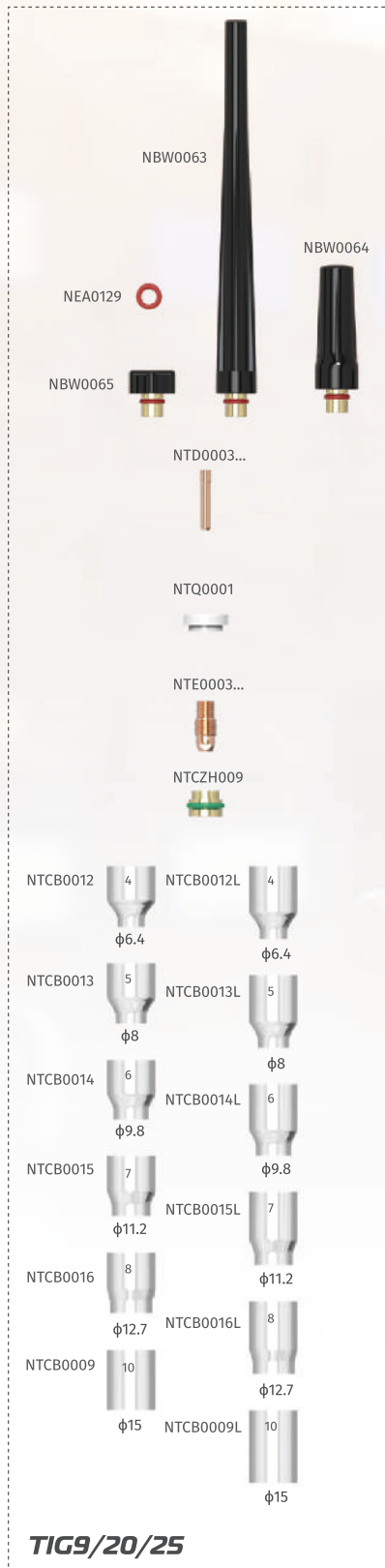
气筛的作用

Protection gas flow is usually guttered by a STANDARD ceramic nozzle (Figure 1). Such flow is affected by turbulences of torch head which are caused by the inlet pressure. In order to assure an uniform gas distribution, above all in stainless steel, titanium and aluminium alloys welding, we suggest the use of GAS LENS spare parts. The electrode holder equipped with a gas lens net, uniforms the flow (Figure 2) and aid to save the protection gas. Where permitted by external dimensions, it is recommended the JUMBO version which increases the protected surface with advantage for welding quality (Figure 3).

保护气体的流动通常由标准的陶瓷喷管进行引流(图1)。这种流动受到进口压力引起的枪头紊流的影响。为了保证气体的均匀分布,首先在不锈钢、钛和铝合金焊接中,我们建议使用气筛。电极夹装有气筛网,使气流均匀(图2),并有助于节省保护气体。在外部尺寸允许的情况下,建议采用JUMBO型号,它增加了保护表面,有利于焊接质量(图3)



WEAR PARTS



WEAR PARTS

More efficient
Better operational visibility
更高效
操作可视性更好

Consumables					
No.	Part Number	Description	No.	Part Number	Description
1	NBW0063	Long Back Cap /41V24	44	NTD0001S-20	Short Collet ϕ 2.0mm
2	NBW0064	Medium Back Cap /41V35	45	NTD0001S-24	Short Collet ϕ 2.4mm 10N24
3	NBW0065	Shot Cap /41V33	46	NTD0001S-32	Short Collet ϕ 3.2mm 10N25
4	NEA0129	O-Ring 98W77	47	NTD0001S-40	Short Collet ϕ 4.0mm 54N20
5	NBW0056	Medium Back Cap	48	NTD0001S-48	Short Collet ϕ 4.8mm 30028
6	NBW0066	Long Back Cap /57Y02	49	NTD0003-05	Collet ϕ 0.5mm 13N20
7	NBW0067	Shot Cap /57Y04	50	NTD0003-10	Collet ϕ 1.0mm 13N21
8	NEA0130	O-Ring	51	NTD0003-16	Collet ϕ 1.6mm 13N22
9	NTCB0012	Glass Cup Gr.4- ϕ 6.4	52	NTD0003-20	Collet ϕ 2.0mm
10	NTCB0013	Glass Cup Gr.5- ϕ 8.0	53	NTD0003-24	Collet ϕ 2.4mm 13N23
11	NTCB0014	Glass Cup Gr.6- ϕ 9.8	54	NTD0003-32	Collet ϕ 3.2mm 13N24
12	NTCB0015	Glass Cup Gr.7- ϕ 11.2	55	NTE0001-05	Collet Body ϕ 0.5mm 10N29
13	NTCB0016	Glass Cup Gr.8- ϕ 12.7	56	NTE0001-10	Collet Body ϕ 1.0mm 10N30
14	NTCB0009	Glass Cup Gr.10- ϕ 15	57	NTE0001-16	Collet Body ϕ 1.6mm 10N31
15	NTCB0012L	Glass Cup Gr.4- ϕ 6.4	58	NTE0001-24	Collet Body ϕ 2.4mm 10N32
16	NTCB0013L	Glass Cup Gr.5- ϕ 8.0	59	NTE0001-32	Collet Body ϕ 3.2mm 10N28
17	NTCB0014L	Glass Cup Gr.6- ϕ 9.8	60	NTE0001-40	Collet Body ϕ 4.0mm 406488
18	NTCB0015L	Glass Cup Gr.7- ϕ 11.2	61	NTE0001-48	Collet Body ϕ 4.8mm 30126
19	NTCB0016L	Glass Cup Gr.8- ϕ 12.7	62	NTE0001S-05	ShortCollet Body ϕ 0.5mm
20	NTCB0009L	Glass Cup ϕ 15.	63	NTE0001S-10	Short Collet Body ϕ 1.0mm
21	NTCB0002	Glass Cup Gr.4- ϕ 6.4	64	NTE0001S-16	Short Collet Body ϕ 1.6mm
22	NTCB0003	Glass Cup Gr.5- ϕ 8.0	65	NTE0001S-24	Short Collet Body ϕ 2.4mm
23	NTCB0004	Glass Cup Gr.6- ϕ 9.8	66	NTE0001S-32	Short Collet Body ϕ 3.2mm
24	NTCB0005	Glass Cup Gr.7- ϕ 11.2	67	NTE0001S-40	Short Collet Body ϕ 4.0mm
25	NTCB0006	Glass Cup Gr.8- ϕ 12.7	68	NTE0001S-48	Short Collet Body ϕ 4.8mm
26	NTCB0010	Glass Cup ϕ 15	69	NTE0003-05	Collet Body ϕ 0.5mm 13N25
27	NTCB0031	Gas L.Glass Cup Gr.4- ϕ 6.4	70	NTE0003-10	Collet Body ϕ 1.0mm 13N26
28	NTCB0032	Gas L.Glass Cup Gr.5- ϕ 8.0	71	NTE0003-16	Collet Body ϕ 1.6mm 13N27
37	NTCB0033	Gas L.Glass Cup Gr.6- ϕ 9.8	72	NTE0003-24	Collet Body ϕ 2.4mm 13N28
38	NTCB0034	Gas L.Glass Cup Gr.7- ϕ 11.2	73	NTE0003-32	Collet Body ϕ 3.2mm 13N29
39	NTCB0035	Gas L.Glass Cup Gr.8- ϕ 12.7	74	NTEB0006-05	Collet Body G.Lens 0.5mm 45V29
40	NTCB0036	Gas L.Glass Cup Gr.11- ϕ 17	75	NTEB0006-10	Collet Body G.Lens 1.0mm 45V24
41	NTD0001-05	Collet ϕ 0.5mm	76	NTEB0006-16	Collet Body G.Lens 1.6mm 45V25
42	NTD0001-10	Collet ϕ 1.0mm	77	NTEB0006-24	Collet Body G.Lens 2.4mm 45V26
43	NTD0001-16	Collet ϕ 1.6mm	78	NTEB0006-24	Collet Body G.Lens 2.4mm 45V26
44	NTD0001-20	Collet ϕ 2.0mm	79	NTEB0006-32	Collet Body G.Lens 3.2mm 45V27
37	NTD0001-24	Collet ϕ 2.4mm	80	NTEB0006-40	Collet Body G.Lens 4.0mm 45V28
38	NTD0001-32	Collet ϕ 3.2mm	81	NTQ0001	Gasket
39	NTD0001-40	Collet ϕ 4.0mm	82	NTQ0002	Gasket
40	NTD0001-48	Collet ϕ 4.8mm	83	NTQ0002S	Stubby Gasket
41	NTD0001S-05	Short Collet ϕ 0.5mm	84	NTQ0006	Gas Lens Insulator
42	NTD0001S-10	Short Collet ϕ 1.0mm	85	NTCZH018	The Nut Use For Glass Cup+O-Ring
43	NTD0001S-16	Short Collet ϕ 1.6mm 10N23	86	NTCZH009	The Nut Use For Glass Cup+O-Ring

Torch Body

Torch Body Options 适配枪头

WP Tig Torch Heads are 100% interchangeable with OEM Tig torches.

Air and Liquid-Cooled torch bodies are offered with a choice of standard and flexible options. Flexible options have the ability to be manipulated into different positions.

WP系列氩弧焊枪枪头可与市场上通用的氩弧焊枪枪头互换。枪头包含空冷及水冷枪头，可选择标准枪头、柔性枪头、带阀门的枪头或带阀门的柔性枪头。

Air-Cooled Range 空冷枪头

STANDARD



WITH VALVE



AUTO



FLEXIBLE



FLEXIBLE WITH VALVE



Tig Welding Torch Heads

No.	Part Number	Description	No.	Part Number	Description
1	NBW0061	Valve VS 9/17	21	NTF1000	AUTOTIG 9 Torch Head
2	NBW0062	Valve VS 26	22	NTF1001	AUTOTIG 26 Torch Head
3	NEA0111	O-Ring	23	NTG0018	TIG 18 Torch Head
4	NEA0122	O-Ring	24	NTG0020	TIG 20 Torch Head
5	NEA0129	98W77 O-Ring	25	NTG0024	TIG 24W Torch Head
6	NTF0009	TIG 9 Torch Head	26	NTG0224	TIG 24W Flex Torch Head
7	NTF0010	TIG 9 Flex Torch Head	27	TG0025	TIG 25 Torch Head
8	NTF0017	TIG 17 Torch Head	28	NTG0118	TIG 18 Flex Torch Head
9	NTF0022	TIG 17 Flex Torch Head	29	NTG0220	TIG 20 Flex Torch Head
10	NTF0024	TIG 24 Torch Head	30	NTG0224	TIG 24W Flex Torch Head
11	NTF0026	TIG 26 Torch Head	31	NTG0912	TIG Super 20 Torch Head
12	NTF0027	TIG 26 Flex Torch Head	32	TG0913	TIG Super 18 Torch Head
13	NTF0109	TIG 9 V Torch Head	33	NTG1000	AUTOTIG 20 Torch Head
14	NTF0110	TIG 9 V Flex Torch Head	34	NTG1001	AUTOTIG 18 Torch Head
15	NTF0117	TIG 17 V Torch Head	35	NTQ0001	Insulator Torch Body 9/20/25/Super20
16	NTF0118	TIG 17 V Flex Torch Head	36	NTQ0002	Insulator Torch Body 17/18/26
17	NTF0126	TIG 26 V Torch Head	37	NTQ0004	Insulator Torch Body 24/24w
18	NTF0127	TIG 26 V Flex Torch Head	38	NTQ0008	Insulator Torch Body Super18
19	NTF0224	TIG 24 Flex Torch Head	39	NTQ0003	Gas Lens Insulator 54N01 17/18/26
20	NTF0024	TIG 24 Torch Head	40	NTG0012	WP 12 Torch Head

Tungsten Electrodes



150mm 钨电极 Tungsten Electrodes 150mm

No.	Part Number	Description	No.	Part Number	Description
1	NTR0001-10	Pure Tungsten 150mm ϕ 1.0	8	NTR0003-10	2% Thoriated Tungsten 150mm ϕ 1.0
2	NTR0001-16	Pure Tungsten 150mm ϕ 1.6	9	NTR0003-16	2% Thoriated Tungsten 150mm ϕ 1.6
3	NTR0001-20	Pure Tungsten 150mm ϕ 2.0	10	NTR0003-20	2% Thoriated Tungsten 150mm ϕ 2.0
4	NTR0001-24	Pure Tungsten 150mm ϕ 2.4	11	NTR0003-24	2% Thoriated Tungsten 150mm ϕ 2.4
5	NTR0001-32	Pure Tungsten 150mm ϕ 3.2	12	NTR0003-32	2% Thoriated Tungsten 150mm ϕ 3.2
6	NTR0001-40	Pure Tungsten 150mm ϕ 4.0	13	NTR0003-40	2% Thoriated Tungsten 150mm ϕ 4.0
7	NTR0001-48	Pure Tungsten 150mm ϕ 4.8	14	NTR0003-48	2% Thoriated Tungsten 150mm ϕ 4.8

175mm 钨电极 Tungsten Electrodes 175mm

No.	Part Number	Description	No.	Part Number	Description
1	NTR0002-10	Pure Tungsten 175mm ϕ 1.0	15	NTR0008-10	2% Cerium Tungsten 175mm ϕ 1.0
2	NTR0002-16	Pure Tungsten 175mm ϕ 1.6	16	NTR0008-16	2% Cerium Tungsten 175mm ϕ 1.6
3	NTR0002-24	Pure Tungsten 175mm ϕ 2.4	17	NTR0008-20	2% Cerium Tungsten 175mm ϕ 2.0
4	NTR0002-32	Pure Tungsten 175mm ϕ 3.2	18	NTR0008-24	2% Cerium Tungsten 175mm ϕ 2.4
5	NTR0002-40	Pure Tungsten 175mm ϕ 4.0	19	NTR0008-32	2% Cerium Tungsten 175mm ϕ 3.2
6	NTR0002-48	Pure Tungsten 175mm ϕ 4.8	20	NTR0008-40	2% Cerium Tungsten 175mm ϕ 4.0
7	NTR0002-64	Pure Tungsten 175mm ϕ 6.4	21	NTR0008-48	2% Cerium Tungsten 175mm ϕ 4.8
8	NTR0004-10	2% Thoriated Tungsten 175mm ϕ 1.0	22	NTR0014-10	1.5% Lanthanum Tungsten 175mm ϕ 1.0
9	NTR0004-16	2% Thoriated Tungsten 175mm ϕ 1.6	23	NTR0014-16	1.5% Lanthanum Tungsten 175mm ϕ 1.6
10	NTR0004-20	2% Thoriated Tungsten 175mm ϕ 2.0	24	NTR0014-20	1.5% Lanthanum Tungsten 175mm ϕ 2.0
11	NTR0004-24	2% Thoriated Tungsten 175mm ϕ 2.4	25	NTR0014-24	1.5% Lanthanum Tungsten 175mm ϕ 2.4
12	NTR0004-32	2% Thoriated Tungsten 175mm ϕ 3.2	26	NTR0014-32	1.5% Lanthanum Tungsten 175mm ϕ 3.2
13	NTR0004-40	2% Thoriated Tungsten 175mm ϕ 4.0	27	NTR0014-40	1.5% Lanthanum Tungsten 175mm ϕ 4.0
14	NTR0004-48	2% Thoriated Tungsten 175mm ϕ 4.8	28	NTR0014-48	1.5% Lanthanum Tungsten 175mm ϕ 4.8

常用钨极棒的种类：

- 1、纯钨 PURE（绿色）用于焊接铝及铝合金（交流焊接，适应低电流）。
- 2、2% 钍钨 CERIATED（灰色）用于焊接铁及碳钢、铝合金，（不能焊纯铝，用于低电流直流机）。
- 3、2% 钍钨 THORIATED（红色）用于焊接碳钢、不锈钢、镍合金和钛合金材料的焊接，适用范围广，适合大部分的焊接人群。
- 4、1.5% 镧钨 LANTANIUM（黄色）用于焊接碳钢及不锈钢（无辐射）。

纯钨 PURE



钍钨 THORIATED



钍钨 CERIATED



镧钨 LANTANIUM



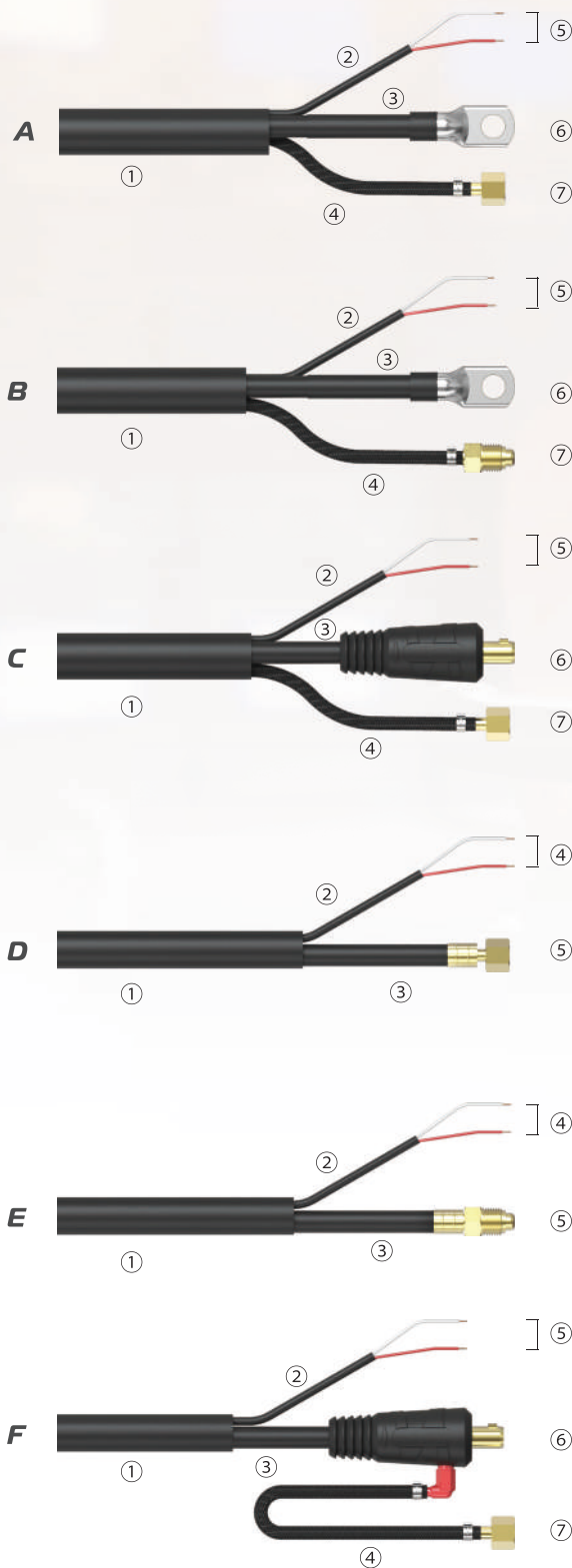
Product Parameters 钨电极直径与电流对照表

Diamater 直径	DCEN 直流正接	DCEP 直流负接	AC 交流
1.0mm	10-75	1-10	15-75
1.6mm	60-150	10-20	60-125
2.0mm	100-200	15-25	85-160
2.4mm	170-250	17-30	120-210
3.0mm	200-300	20-25	140-230
3.2mm	225-330	30-35	150-250
4.0mm	350-480	35-50	240-350
5.0mm	500-675	50-70	330-460

Cable Fitting Options 线缆适配选项

Terminations for all types of welding machines.
TIG枪后尾可根据需要选择相应的适配接口。

Air-Cooled Range 空冷接头



A-Cable Fitting 带压接端子气螺母的气电分体式后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Hose Rubber/Overbraided 5/8 橡胶包纱
5	Wire Plug Cable plug if required 可选配各种航插
6	Connection 电缆接头铜端子
7	Gas Connector M16X1.5 / M10X1 / 9/16-18UNF 气管接头

B-Cable Fitting 带压接端子气螺栓的气电分体式后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Hose Rubber/Overbraided 5/8 橡胶包纱
5	Wire Plug Cable plug if required 可选配各种航插
6	Connection 电缆接头铜端子
7	Gas Connector 5/8-18UNF 气管接头

C-Cable Fitting 带快插的气电分体式后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Hose Rubber/Overbraided 5/8 橡胶包纱
5	Wire Plug Cable plug if required 可选配各种航插
6	Power Adaptor 10-25mm ² / 35-70mm ² 快插
7	Gas Connector 5/8-18UNF 气管接头

D-Cable Fitting 螺母气电一体式后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Wire Plug Cable plug if required 可选配各种航插
5	Power Connector M16X1.5 / M12X1 电缆接头

E-Cable Fitting 螺栓气电一体式后尾接口

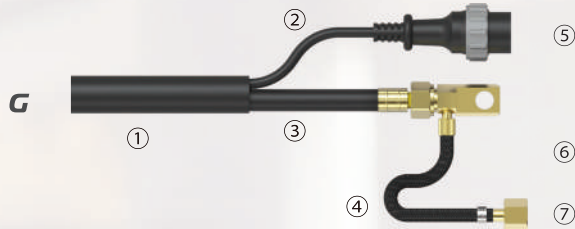
No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Wire Plug Cable plug if required 可选配各种航插
5	Power Connector 5/8-UNF / 7/16-14UNF 电缆接头

F-Cable Fitting 带快插的气电一体式后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Hose Rubber/Overbraided 5/8 橡胶包纱
5	Wire Plug Cable plug if required 可选配各种航插
6	Power Adaptor 35-70mm ² 快插
7	Gas Connector M16X1.5 / M10X1 / 9/16-18UNF 气管接头

Cable Fitting Options 线缆适配选项

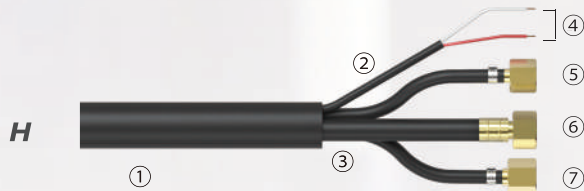
Terminations for all types of welding machines.
TIG枪后尾可根据需要选择相应的适配接口。



G-Cable Fitting 松下款气电一体式后尾接口

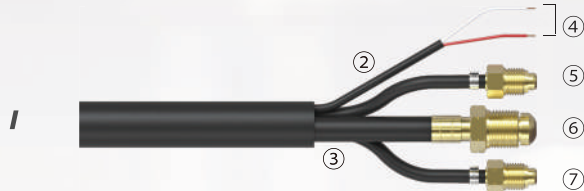
No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Hose Rubber/Overbraid 5*8 橡胶包纱
5	Wire Plug Pna Type 2 pin Plug 2 芯航插
6	Connection 电缆接头铜端子
7	Gas Connector 9/16-18UNF 气管接头

Water-Cooled Range 水冷接头



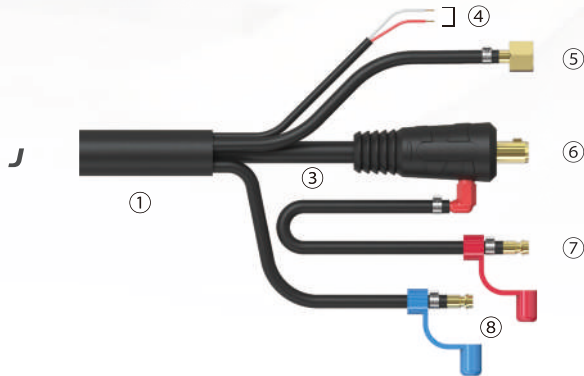
H-Cable Fitting 水冷螺母后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Gas Plug Cable plug if required 可选配各种航插
5	Gas Connector M16X1.5 / 9/16-18UNF 气管接头
6	Connection M16X1.5 / 7/8-14UNF 电缆接头
7	Water Connector M16X1.5 / 5/8-18UNF 水管接头



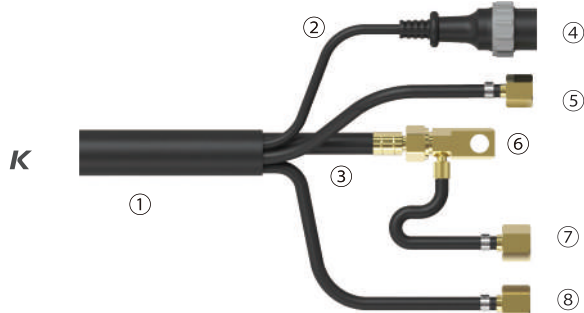
I-Cable Fitting 水冷螺栓后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Wire Plug Cable plug if required 可选配各种航插
5	Gas Connector 5/8-18UNF 气管接头
6	Connection 7/8-14UNF-LH 电缆接头
7	Water Connector 5/8-18UNF-LH 水管接头



J-Cable Fitting 带通水快插的水冷后尾接口

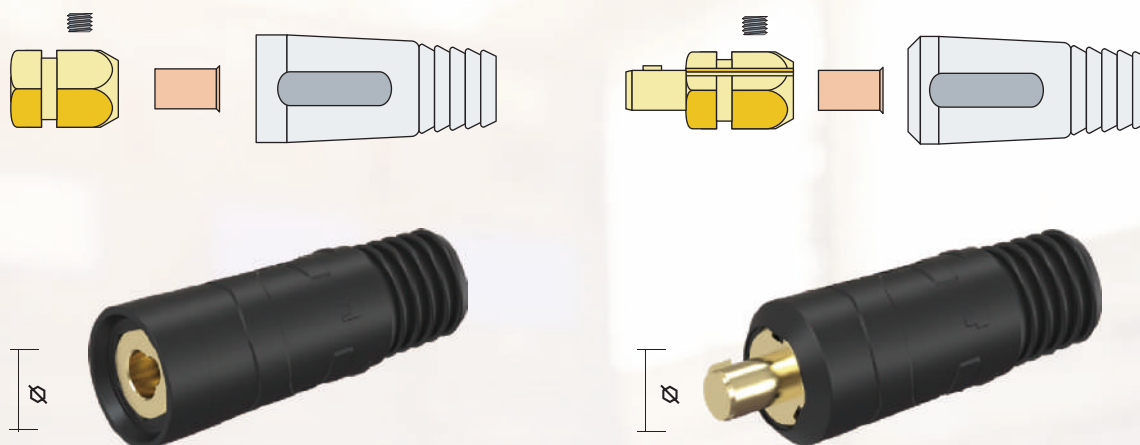
No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Wire Plug Cable plug if required 可选配各种航插
5	Gas Connector M16X1.5 / 5/8-18UNF 气管接头
6	Power Adaptor 35-70mm² 快插
7	Water Connector 通水快插 (红色)
8	Water Connector 通水快插 (蓝色)



K-Cable Fitting 松下水冷后尾接口

No.	Description
1	Cable Cover 电缆护套 (EPDM 橡胶外套 / PVC 外套 / 布套等可选择)
2	Switch wire 2-6 芯控制线
3	current cable 主电缆
4	Wire Plug Pna Type 2 pin Plug 2 芯航插
5	Gas Connector 9/16-18UNF 气管接头
6	Connection 电缆接头铜端子
7	Water Connector 5/8-18UNF 水管接头
8	Water Connector 5/8-18UNF 水管接头

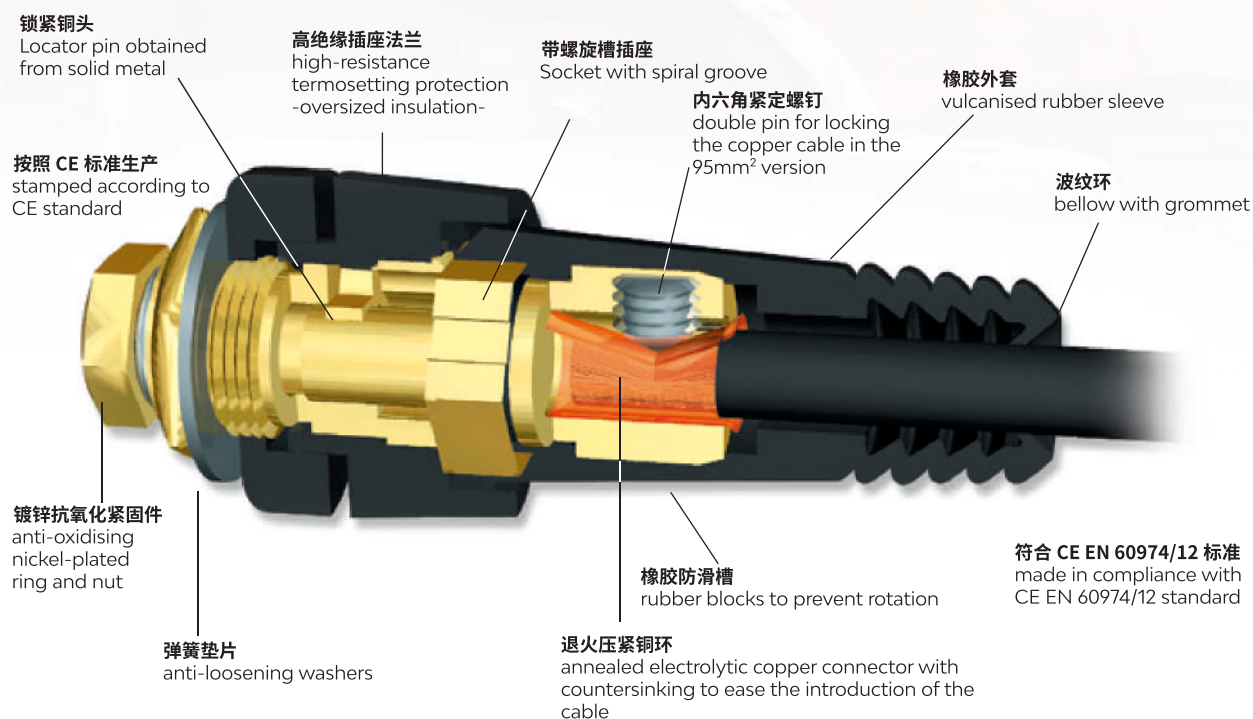
Cable connectors



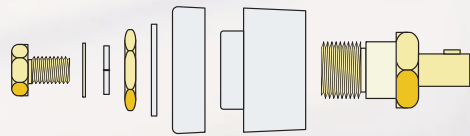
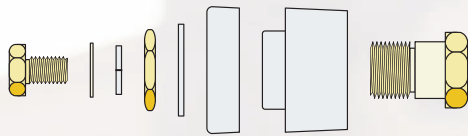
SOCKET			
Part Number	mm ²	φ mm	Amp-Max
NX0040	10-25	14	200
NX0041	35	21	250
NX0042	50	21	315
NX0067	70	21	400
NX0043	70	24	400
NX0044	95	24	500

PLUG			
Part Number	mm ²	φ mm	Amp-Max
NX0020	10-25	14	200
NX0021	35	21	250
NX0022	50	21	315
NX0025	70	21	400
NX0023	70	24	400
NX0024	95	24	500

电缆插头系列



Cable connectors



NX0029

PANEL SOCKET-MINI				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0029	10-25	14	32	200
NX0030	10-25	14	32	200



PANEL PLUG-MINI				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0010	10-25	14	32	200

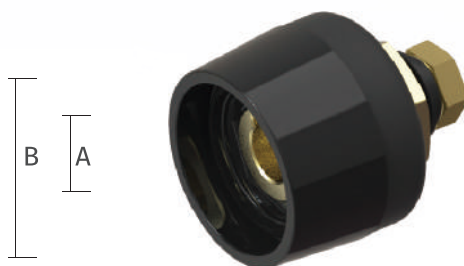


NX0060

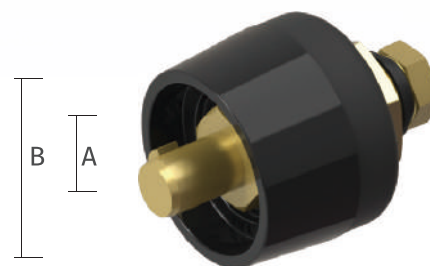
PANEL SOCKET-STANDARD				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0058	35-70	21	38	400
NX0059	70-95	24	38	500
NX0060	35-70	21	38	400



PANEL PLUG-STANDARD				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0072	35-70	21	38	400
NX0073	70-95	24	38	500

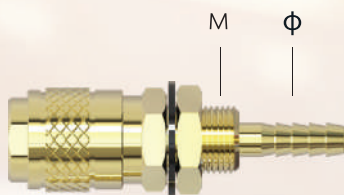


PANEL SOCKET-HIGH				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0031	35-70	21	49	400
NX0032	70-95	24	49	500

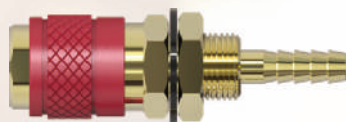


PANEL PLUG-HIGH				
Part Number	mm ²	A- \varnothing mm	ϕ mm	Amp-Max
NX0012	35-70	21	49	400
NX0013	70-95	24	49	500

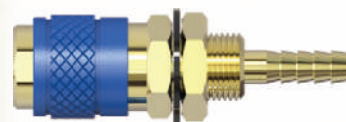
Quick connectors



Part Number	φ mm	M	Color
FA3045	6	M12X1	Brass
FA3046	8	M12X1	Brass
FA3047	10	M12X1	Brass



Part Number	φ mm	M	Color
FA3075	6	M12X1	Red
FA3076	8	M12X1	Red
FA3077	10	M12X1	Red



Part Number	φ mm	M	Color
FA3085	6	M12X1	Blue
FA3086	8	M12X1	Blue
FA3087	10	M12X1	Blue



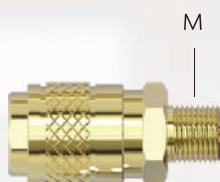
Part Number	φ mm	Color
FA3045-A	6	Brass
FA3046-A	8	Brass
FA3047-A	10	Brass



Part Number	φ mm	Color
FA3075-A	6	Red
FA3076-A	8	Red
FA3077-A	10	Red



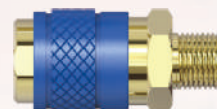
Part Number	φ mm	Color
FA3085-A	6	Blue
FA3086-A	8	Blue
FA3087-A	10	Blue



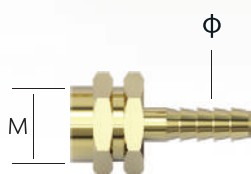
Part Number	M	Color
FA3044	1/8G	Brass
FA3044-A	M10X1	Brass



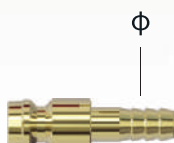
Part Number	M	Color
FA3074	1/8G	Brass
FA3074-A	M10X1	Brass



Part Number	M	Color
FA3084	1/8G	Brass
FA3084-A	M10X1	Brass



Part Number	φ mm	M	Color
FA0000-A	6	1/8G	Brass
FA0000-B	8	1/8G	Brass
FA0001-A	6	M10X1	Brass
FA0001-B	8	M10X1	Brass



Part Number	φ mm	Color
FA3020-4	4	Brass
FA3020	6	Brass
FA3020W	8	Brass
FA3020M	8.6	Brass



Part Number	M	Color
FA3027	1/4G	Brass
FA3027-A	1/8G	Brass
FA3027-B	M10X1	Brass
FA3027-C	M12X1	Brass

NT300

NT300- 智能 TIG 送丝机



Technical Data 参数		No.	Part No.	Description
型号	NT300	1	NSR1407S	送丝 TIG18-4 米
送丝机电压	AC~24V		NSR1410S	送丝 AUTOTIG18-4 米
电源电压	AC~220V		NSU1407S	送丝 TIG20-4 米
送丝速度	0-10m/min		NSK1407S	送丝 TIG26-4 米
送丝直径	0.8-1.6mm	2	NMU0500	NT300-TIG 送丝机
额定送丝力	200N	3	NBX0500	AC~220V 转 AC~24V 电源适配器
适配焊丝盘	50X300X103 (轴径 X 外径 X 宽度)			
适用焊丝类型	不锈钢、软钢实芯 (铝丝) 等			
适配焊丝重量	≤ 20KG			
送丝机重量	10KG			
防护等级	IP23			
外形尺寸	480X200X270mm			



Technical Data 参数					
TIG 20		TIG 26		AUTOTIG 18	
冷却方式	水冷	冷却方式	空冷	冷却方式	水冷
保护气	氩气	保护气	氩气	保护气	氩气
暂载率	100%	暂载率	35%	暂载率	100%
最大电流	250A DC~220A AC	最大电流	200A DC~150A AC	最大电流	350A DC~270A AC
水压	4Bar			水压	4Bar
水流量	1.5L/min			水流量	1.5L/min



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NORTH has a truly national and international
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